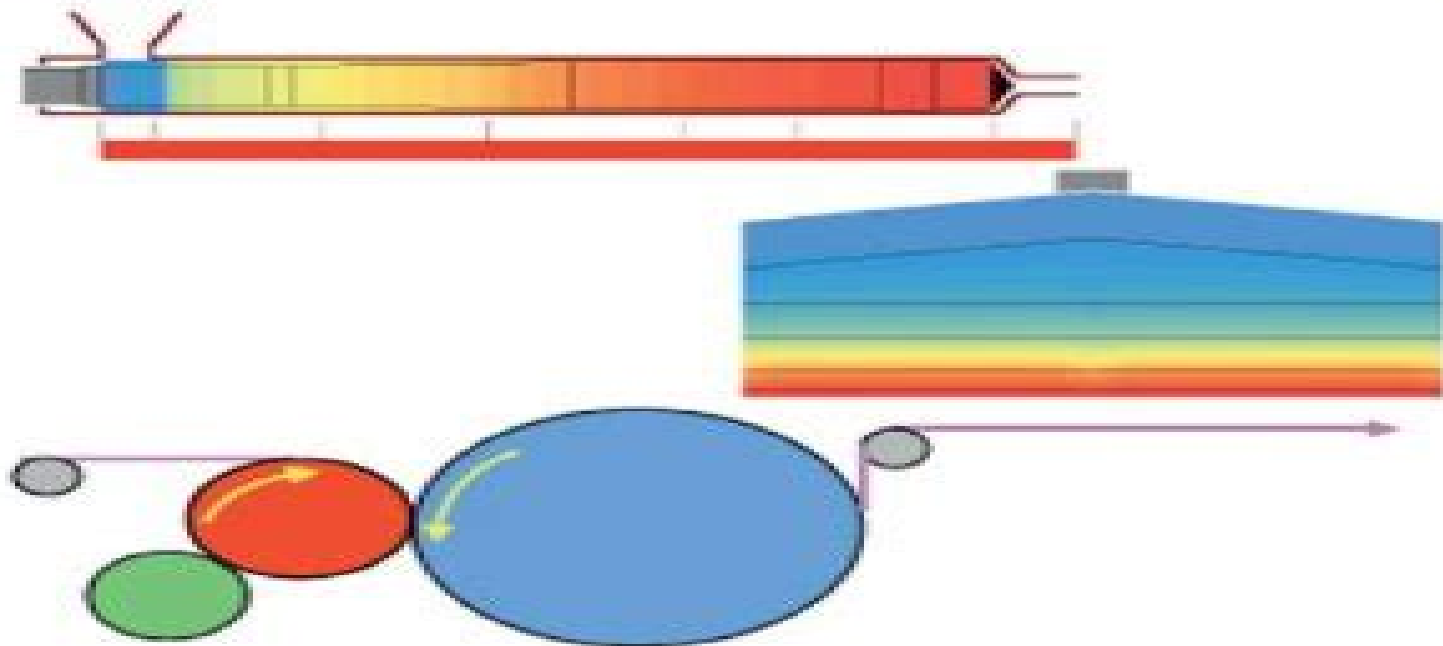


EXTRUSION COATING

A PROCESS MANUAL

B. H. GREGORY



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United States. Patent Office



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Extrusion Coating B. H Gregory, 2005 This comprehensive study of extrusion coating technology describes the process and applications in detail combining experimental data with computer modeling and the author's 30 years of experience This methodology provides insight clarity and assistance in problem solving process optimization and new product development The opportunities to exploit a wide range of polymers by the extrusion coater are discussed in detail These include LDPE HDPE PP ionomers copolymers and blends and speciality materials such as EVOH and PET Everything you wanted to know about Screw and die design for mono and coextrusion Chill roll design and winders Maximizing adhesion at high line speeds time in air gap and melt relaxation Adhesion promotion corona flame ozone treatment and chemical primers Feedblock and dual manifold coextrusion compared Coextrusion control layer arrangement and eliminate interfacial instabilities Optimize melt stability and minimize neck in in air gap Material selection polyethylenes copolymers ionomers metallocenes polypropylene etc Substrates pulp and paper aluminium foil plastic films etc Applications for extrusion coatings and laminates Minimize odor and off taste and the scalping phenomenon in food packaging Trouble shooting and many more insights Target Audience Engineers marketers technicians and students involved with the extrusion coating process Table of Contents The Extrusion Coating Process Equipment and Screw Design Die Design Stretching Flows and Neck In Adhesion Coextrusion Adhesion Promotion Methods Polymers for Extrusion Coating includes copolymers ionomers PP blends metallocene PEs Speciality Polymers EVOH and PET Improving organoleptic properties Substrates and Films for the EXtrusion Coater Extrusion Coated Products and Applications

Polyethylene Film Extrusion B. H Gregory, 2009-11

A revised version of this book is now available The polyethylene industry has been in the midst of major restructuring and rationalization This has led to joint ventures and alliances to combine technologies and exploit opportunities to maximize improvements in process productivity catalyst innovations and enhancements in extrusion technology and converting This comprehensive study of the polyethylene film extrusion process describes this technology in detail In depth descriptions of the manufacturing processes for polyethylene homopolymers and copolymers including metallocenes are reviewed All aspects of machine design with particular emphasis on screws and dies including coextrusion are discussed comprehensively With computer modeling the interactions between equipment and polymer are quantified All aspects of equipment design and polymer features that control melt fracture interfacial instabilities gauge control output and temperature and cooling of blown and cast film processes are presented quantitatively This methodology will highlight solutions in troubleshooting for optimum design and operation and the best available polymer and formulation choices All polyethylene film applications in packaging agriculture lamination and construction consumer industrial and health care are reviewed and discussed in depth

Extrusion Coating B. H. Gregory, 2008-05-28 This comprehensive study of extrusion coating technology describes the process and applications in detail combining experimental data with computer modeling and the author's 30 years of

experience This methodology provides insight clarity and assistance in problem solving process optimization and new product development The opportunities to exploit a wide range of polymers by the extrusion coater are discussed in detail These include LDPE HDPE PP ionomers copolymers and blends and speciality materials such as EVOH and PET Everything you wanted to know about Screw and die design for mono and coextrusion Chill roll design and winders Maximizing adhesion at high line speeds time in air gap and melt relaxation Adhesion promotion corona flame ozone treatment and chemical primers Feedblock and dual manifold coextrusion compared Coextrusion control layer arrangement and eliminate interfacial instabilities Optimize melt stability and minimize neck in in air gap Material selection polyethylenes copolymers ionomers metallocenes polypropylene etc Substrates pulp and paper aluminium foil plastic films etc Applications for extrusion coatings and laminates Minimize odor and off taste and the scalping phenomenon in food packaging Trouble shooting and many more insights Target Audience Engineers marketers technicians and students involved with the extrusion coating process Table of Contents The Extrusion Coating Process Equipment and Screw Design Die Design Stretching Flows and Neck In Adhesion Coextrusion Adhesion Promotion Methods Polymers for Extrusion Coating includes copolymers ionomers PP blends metallocene PEs Speciality Polymers EVOH and PET Improving organoleptic properties Substrates and Films for the EXtrusion Coater Extrusion Coated Products and Applications

The Science and Technology of Flexible Packaging Barry A. Morris, 2022-07-23 The Science and Technology of Flexible Packaging Multilayer Films from Resin and Process to End Use Second Edition provides a comprehensive guide on plastic films in flexible packaging covering scientific principles materials properties processes and end use considerations Sections discuss the science of multilayer films in a concise and impactful way presenting the fundamental understanding required to improve product design material selection and processes In addition the book includes information on why one material is favored over another and how film or coating affects material properties Descriptions and analysis of key properties of packaging films are provided from engineering and scientific perspectives With essential scientific insights best practice techniques environmental sustainability information and key principles of structure design this book provides information aids in material selection and processing how to shorten development times and deliver stronger products and ways to enable engineers and scientists to deliver superior products with reduced development time and cost Provides essential information on all aspects of multilayer films in flexible packaging including processing properties materials and end use Bridges the gap between scientific principles and practical challenges Includes explanations to assist practitioners in overcoming challenges Enables the reader to address new challenges such as design for sustainability and eCommerce

Roll-to-Roll Manufacturing Jehuda Greener, Glen Pearson, Miko Cakmak, 2018-03-27 A single volume resource featuring state of the art reviews of key elements of the roll to roll manufacturing processing methodology Roll to roll R2R manufacturing is an important manufacturing technology platform used extensively for mass producing a host of film type products in several traditional industries such as printing

silver halide photography and paper Over the last two decades some of the methodologies and know how of R2R manufacturing have been extended and adapted in many new technology areas including microelectronics display photovoltaics and microfluidics This comprehensive book presents the state of the art unit operations of the R2R manufacturing technology providing a practical resource for scientists engineers and practitioners not familiar with the fundamentals of R2R technology Roll to Roll Manufacturing Process Elements and Recent Advances reviews new developments in areas such as flexible glass display and photovoltaics and covers a number of process innovations implemented recently to extend and improve the capabilities of traditional R2R lines It covers such topics as coating and solidification processes in line vacuum deposition drying web handling and winding polymer film substrates novel hybrid composite films flexible solar cells and more Additionally this book Examines key elements unit operations of the R2R technology and discusses how these elements are utilized and integrated to achieve desired process efficiencies in a host of applications Illustrates several established and novel application areas where R2R processing is utilized in current or future products Discusses process design methodology and key advantages of R2R manufacturing technology over batch or sheet to sheet operations Roll to Roll Manufacturing Process Elements and Recent Advances is an ideal book for undergraduate and graduate students in various science and engineering disciplines as well as for scientists engineers and technical and business leaders associated in any way with the development commercialization and manufacture of a variety of film products

Polyethylene Film Extrusion B. H. Gregory, 2009-12-15 A revised version of this book is now available The polyethylene industry has been in the midst of major restructuring and rationalization This has lead to joint ventures and alliances to combine technologies and exploit opportunities to maximize improvements in process productivity catalyst innovations and enhancements in extrusion technology and converting This comprehensive study of the polyethylene film extrusion process describes this technology in detail In depth descriptions of the manufacturing processes for polyethylene homopolymers and copolymers including metallocenes are reviewed All aspects of machine design with particular emphasis on screws and dies including coextrusion are discussed comprehensively With computer modeling the interactions between equipment and polymer are quantified All aspects of equipment design and polymer features that control melt fracture interfacial instabilities gauge control output and temperature and cooling of blown and cast film processes are presented quantitatively This methodology will highlight solutions in troubleshooting for optimum design and operation and the best available polymer and formulation choices All polyethylene film applications in packaging agriculture lamination and construction consumer industrial and health care are reviewed and discussed in depth

Manufacturing Flexible Packaging Thomas Dunn, 2014-09-04 Efficiently and profitably delivering quality flexible packaging to the marketplace requires designing and manufacturing products that are both fit to use and fit to make The engineering function in a flexible packaging enterprise must attend to these dual design challenges Flexible Packaging discusses the basic processes used to

manufacture flexible packaging products including rotogravure printing flexographic printing adhesive lamination extrusion lamination coating and finishing slitting These processes are then related to the machines used to practice them emphasising the basics of machines control systems and options to minimize wasted time and materials between production jobs Raw materials are also considered including the three basic forms Rollstock paper foil plastic films Resin and Wets inks varnishes primers Guidance is provided on both material selection and on adding value through enhancement or modification of the materials physical features A measures section covers both primary material features such as tensile elongation modulus and elastic and plastic regions and secondary quality characteristics such as seal and bond strengths coefficient of friction oxygen barrier and moisture vapour barrier Helps engineers improve existing raw material selection and manufacturing processes for manufacturing functional flexible packaging materials Covers all aspects of delivering high value packaging to the customer from the raw materials to the methods of processing them the machines used to do it and the measures required to gauge the characteristics of the product Helps engineers to minimize waste and unproductive time in production *British Plastics* ,1973 *Eurolastics Monthly* ,1973 **The British National Bibliography** Arthur James Wells,2005

Extrusion Coating Manual, Fifth Edition Warren Durling,2017-08-20 Index of Patents Issued from the United States Patent Office United States. Patent Office,1956 **Backpacker** ,2001-03 Backpacker brings the outdoors straight to the reader s doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world s first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker s Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured **Extrusion Coating Manual** Technical Association of the Pulp and Paper Industry. Water Removal Committee,1999 A reference on extrusion coating processes equipment and raw materials for engineers technicians and operators Offers information on classical materials and troubleshooting techniques as well as the latest materials and machine designs with chapters on screw design extrusion dies bead reduction die technology pretreatments coat weight and thickness measurement and winding Other topics include safety polyolefin and polyethylene for extrusion coating properties of common polymers color and additives and processing and converting tips for cast film and extrusion coating Includes bandw photos and diagrams No index Annotation copyrighted by Book News Inc Portland OR *Metals Abstracts* ,1986

Harris Michigan Industrial Directory ,1984 **Extrusion** Harold F. Giles Jr,John R. Wagner Jr.,Eldridge M. Mount III,2013-09-21 The second edition of Extrusion is designed to aid operators engineers and managers in extrusion processing in quickly answering practical day to day questions The first part of the book provides the fundamental principles for operators and engineers of polymeric materials extrusion processing in single and twin screw extruders The next section covers advanced topics including troubleshooting auxiliary equipment and coextrusion for operators engineers and managers

The final part provides applications case studies in key areas for engineers such as compounding blown film extrusion blow molding coating foam and reprocessing This practical guide to extrusion brings together both equipment and materials processing aspects It covers basic and advanced topics for reference and training in thermoplastics processing in the extruder Detailed reference data are provided on such important operating conditions as temperatures start up procedures shear rates pressure drops and safety A practical guide to the selection design and optimization of extrusion processes and equipment Designed to improve production efficiency and product quality Focuses on practical fault analysis and troubleshooting techniques Extrusion Harold F. Giles Jr,Eldridge M. Mount III,John R. Wagner Jr.,2004-12-31 Why is it important to get to equilibrium and how long does it take Are there problems running polypropylene profiles on a single screw extruder Does the job involve compounding color concentrates on a corotating twin screw extruder This unique reference work is designed to aid operators engineers and managers in quickly answering such practical day to day questions in extrusion processing This comprehensive volume is divided into 7 Parts It contains detailed reference data on such important operating conditions as temperatures start up procedures shear rates pressure drops and safety This reference is a practical guide to extrusion bringing together both the equipment and materials processing aspects It provides basic and advanced topics about the thermoplastics processing in the extruder for reference and training Parts 1 3 emphasize the fundamentals for operators and engineers of polymeric materials extrusion processing in single and twin screw extruders Parts 4 7 treat advanced topics including troubleshooting auxiliary equipment and coextrusion for operators engineers and managers Extensive applications in Part 7 cover such contemporary areas as compounding blown film extrusion blow molding coating foam and reprocessing Each chapter includes review topics **Extrusion Coating** Technical Association of the Pulp and Paper Industry (U.S.),1993-12-01 Film Extrusion Manual Thomas I. Butler,George E. Ealer,2005-01-01

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