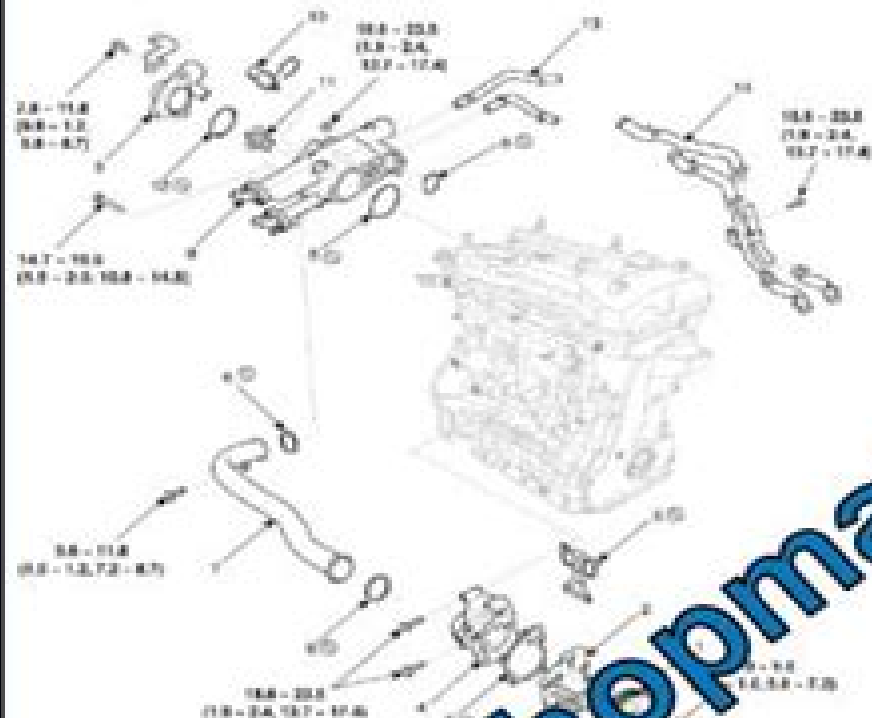


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3. Water pump gasket	8. Water pump gasket	13. Thermostat body insulator
4. Water pump cover	9. Water pump cover	14. Oil cooler contact
5. Water pump cover gasket	10. Water pump cover gasket	

Engine Mechanical System - Cooling System - Water pump - Repair procedures

Removal of water pump

1. Loosen the drain plug, and drain the engine coolant. Remove the radiator cap to drain with speed.



(16) Install the camshaft bearing cap in the upper locations.

Tightening order:

Group A → Group B

Tightening:

Step 1:

Step 2:

Step 3:

Step 4:

Step 5:

Step 6:

Step 7:

Step 8:

Step 9:

Step 10:

Step 11:

Step 12:

Step 13:

Step 14:

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J.J. Haynes



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