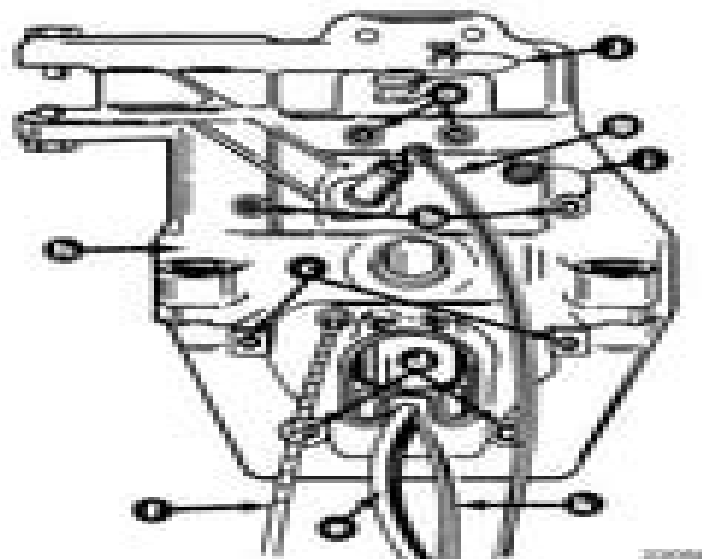


- a - Steering Lever
- b - Inner Transom Plate
- c - Ground Wire

IMPORTANT: Torque bolts and nuts evenly (starting from center and working out) to 20-25 lb. ft. (27-34 N-m).

IMPORTANT: Be sure to pull all wires and cables completely through inner transom plate and ensure wires are not pinched.

- f. Install transom assembly. Tighten attaching bolts and nuts evenly (starting from center and working out). Torque to 20-25 lb. ft. (27-34 N-m).



- a - Short Screws And Lock Washers
- b - Flat Washers And Locknuts
- c - Long Screws, Lock Washers And Square Flat Washers
- d - Flat Washers And Locknuts (Securing Anode Head Bolts)
- e - Hydraulic Hoses
- f - Drive Link Shift Cable
- g - Trim Limit Switch And Trim Position Sender Wires
- h - Inner Transom Plate
- i - Control Housing To Inner Transom Plate Ground Wire
- j - Steering Lever Ground Wire
- k - Mercathode Wires (If Equipped)

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