

Mercedes 300D 1976-1985 Workshop Manual

Cylinder head and cylinder head cover



5. When using rigid-type valve guides, press against the manual thread through base hole in cylinder head.

Pressing of manual thread through base hole can be performed on a column type drilling machine or a hydraulic press. An important requirement is that the hand thread is inserted vertically in relation to base of cylinder head. The spindle of the column type drilling machine or all the hydraulic press should be free of play.

6. Clean valve guides with wire brush. Remove signs of knocking in the contact surface between cylinder head and valve guide. Under-side tapered surface of valve guide should be smooth.

7. Check tight fit of valve guide with cylinder head control down valve.

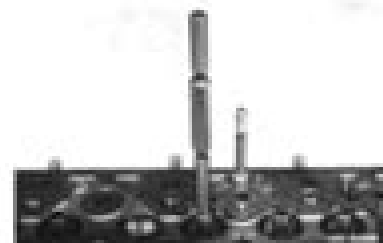
Test pressure of tight fit 3000 N.

8. Check ID of valve guide with plug gage.

The go end should enter in.

The not go end should nearly touch.

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Mercedes W12300d Manual

Julia Schneider



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