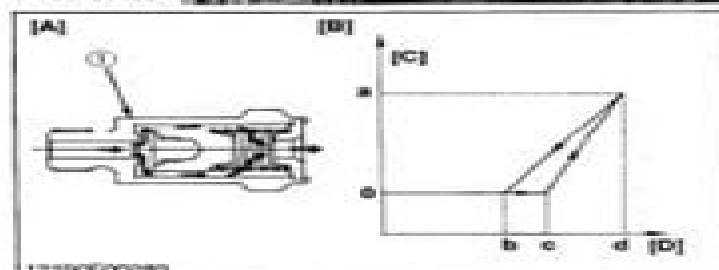
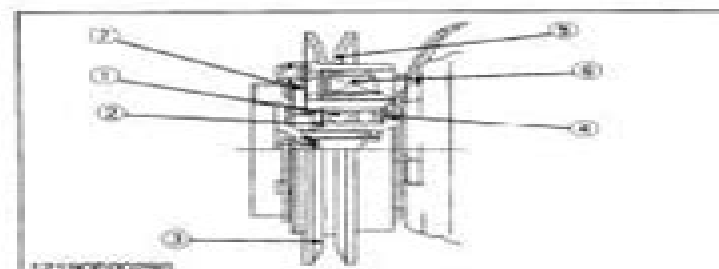




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### ■ Compressor Oil

The compressor oil dissolves in the refrigerant, circulates through the air-conditioning cycle, and functions to lubricate the compressor. But the conventional compressor oil for R12 doesn't dissolve in R134a, so it doesn't circulate through the cycle, and the lifespan of the compressor is considerably shortened.

It is still essential to ensure that the correct refrigerant oil is used. R12 systems were lubricated with mineral oil, which is totally unsuitable for R134a systems. The latter require PAG oil, which mixes very well with the refrigerant and provides ideal lubrication throughout the system.

If the high pressure is abnormally high, the melt hot dissolves, and the refrigerant is released into the atmosphere, and the system is maintained. At the time, all of the refrigerant in the system is released into the atmosphere.

Even in the worst case, the outflow of refrigerant is stopped at the minimum limit.

### (Reference)

- In normal operation, the high pressure switch is triggered first and the compressor stops, so the pressure relief valve is not triggered so easily.

(1) Pressure Relief Valve	(A) Gas Ejection Route When Operating
(a) 113 (L/min.)	(B) Operation Characteristic
(b) 2.76 MPa, 25.1 kgf/cm <sup>2</sup> , 389.7 psi	(C) Leakage Quantity
(c) 3.43 MPa, 35.0 kgf/cm <sup>2</sup> , 497.8 psi	(D) Pressure
(d) 4.14 MPa, 42.4 kgf/cm <sup>2</sup> , 603.1 psi	

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A magnetic clutch is used to engage and disengage the compressor from the engine. Main components are stator (6) and rotor with pulley (5), and pressure plate (7) to engage the drive pulley (3) and compressor magnetically.

The stator is fixed on the compressor housing, and the pressure plate is attached to the compressor shaft. Two ball bearings are used between the inner surface of the rotor and the front housing of the compressor.

(1) Ball Bearing	(6) Rotor W / Pulley
(2) Snap Ring	(5) Stator
(3) Pulley	(7) Pressure Plate
(4) Snap Ring	

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Quantity(Total)	Brand Name	Remarks
180 to 195 cc 0.190 to 0.206 gts	ND-OIL S <PAG> oil	Piston type compressor
60 to 130 cc 0.063 to 0.106 gts		Scroll type compressor S/N M110 2N/C above 018103 M110 4N/C above 050088 M120 2N/C above 010085 M120 4N/C above 050622

\*PAG : Polyalkyleneglycol (Synthetic oil)

12190M00170

# M110 Repair Manual

**Xiaolong Qi**



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