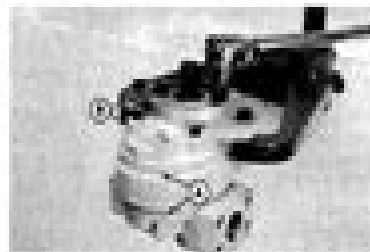


5. Assemble front plate to pump body taking care to align scribe marks (A).

6. Install four long cap screws and four short cap screws (B). Install pump in D-11000AA holding fixture. Tighten cap screws to 54-56 ft-lb (74-76 N·m).



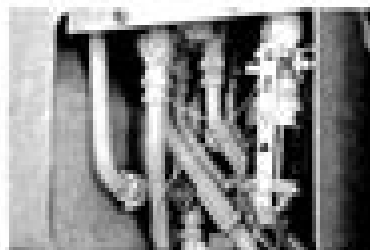
### REMOVE LOADER CONTROL VALVE

1. Lower all equipment to ground, shut off engine and operate control valve levers to relieve hydraulic pressure.

2. Drain hydraulic reservoir, approximately 36.1 L (7 gal).

3. Open control valve access door and raise reservoir lid.

4. Disconnect hydraulic lines from control valve.



5. Disconnect wire lead (A).

6. Disconnect links (B).

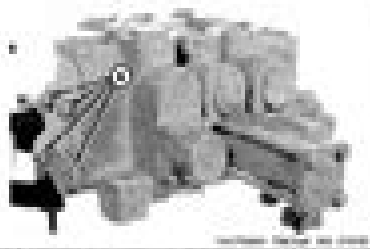
7. Remove cap screws and nuts (C).

8. Remove control valve from crawler.



### DISASSEMBLE LOADER CONTROL VALVE

1. Remove four nuts (A) to separate sections.



### DISASSEMBLE AUXILIARY SECTION

1. Remove parts (A-D).

2. Check spring (E) for wear or damage. Check the compression rate of spring using D-11000AA Spring Compression Tester.

#### SPRING SPECIFICATIONS

Free length (approximate) ..... 27 g (0.75 mm)  
(1.01 g (0.00 in.)  
Test length at 4.45 g (0.44 N) ..... 27 mm  
(1 g (0.10 N) ..... 1.00 in.)

A-2-Flg  
B-2-Flg  
C-2-Flg (Water Valve)  
D-2-Flg (2-Flg)  
E-2-Flg (2-Flg)  
F-2-Flg (2-Flg)

G-Spring  
H-2-Flg  
I-2-Flg  
J-2-Flg  
K-2-Flg



3. Remove parts (A-D).

4. Check Spring (E) for wear or damage. Check the compression rate of spring using D-11000AA Spring Compression Tester.

#### SPRING SPECIFICATIONS

Free length (approximate) ..... 70 mm  
(2.75 in.)

5. Check all parts for wear or damage.

6. Check passages in spool (A). Make sure they are free of debris.

A-Spool  
B-2-Flg (2-Flg)  
C-2-Flg (2-Flg)  
D-2-Flg (2-Flg)  
E-Spring  
F-Spool (2-Flg)

G-2-Flg (2-Flg)  
H-2-Flg (2-Flg)  
I-2-Flg (2-Flg)  
J-2-Flg (2-Flg)  
K-2-Flg (2-Flg)





# John Deere 555a Manual

**Jessica J Manson**

A red circular graphic with a gradient, appearing as a partial circle or a thick arrow pointing to the right, located on the right side of the light blue bar.



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## **Table of Contents John Deere 555a Manual**

1. Understanding the eBook John Deere 555a Manual
  - The Rise of Digital Reading John Deere 555a Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying John Deere 555a Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an John Deere 555a Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from John Deere 555a Manual
  - Personalized Recommendations
  - John Deere 555a Manual User Reviews and Ratings
  - John Deere 555a Manual and Bestseller Lists
5. Accessing John Deere 555a Manual Free and Paid eBooks
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  - John Deere 555a Manual eBook Subscription Services



- John Deere 555a Manual Budget-Friendly Options
- 6. Navigating John Deere 555a Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - John Deere 555a Manual Compatibility with Devices
  - John Deere 555a Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of John Deere 555a Manual
  - Highlighting and Note-Taking John Deere 555a Manual
  - Interactive Elements John Deere 555a Manual
- 8. Staying Engaged with John Deere 555a Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers John Deere 555a Manual
- 9. Balancing eBooks and Physical Books John Deere 555a Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection John Deere 555a Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine John Deere 555a Manual
  - Setting Reading Goals John Deere 555a Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of John Deere 555a Manual
  - Fact-Checking eBook Content of John Deere 555a Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends



- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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