

REPAIR

Control Valve

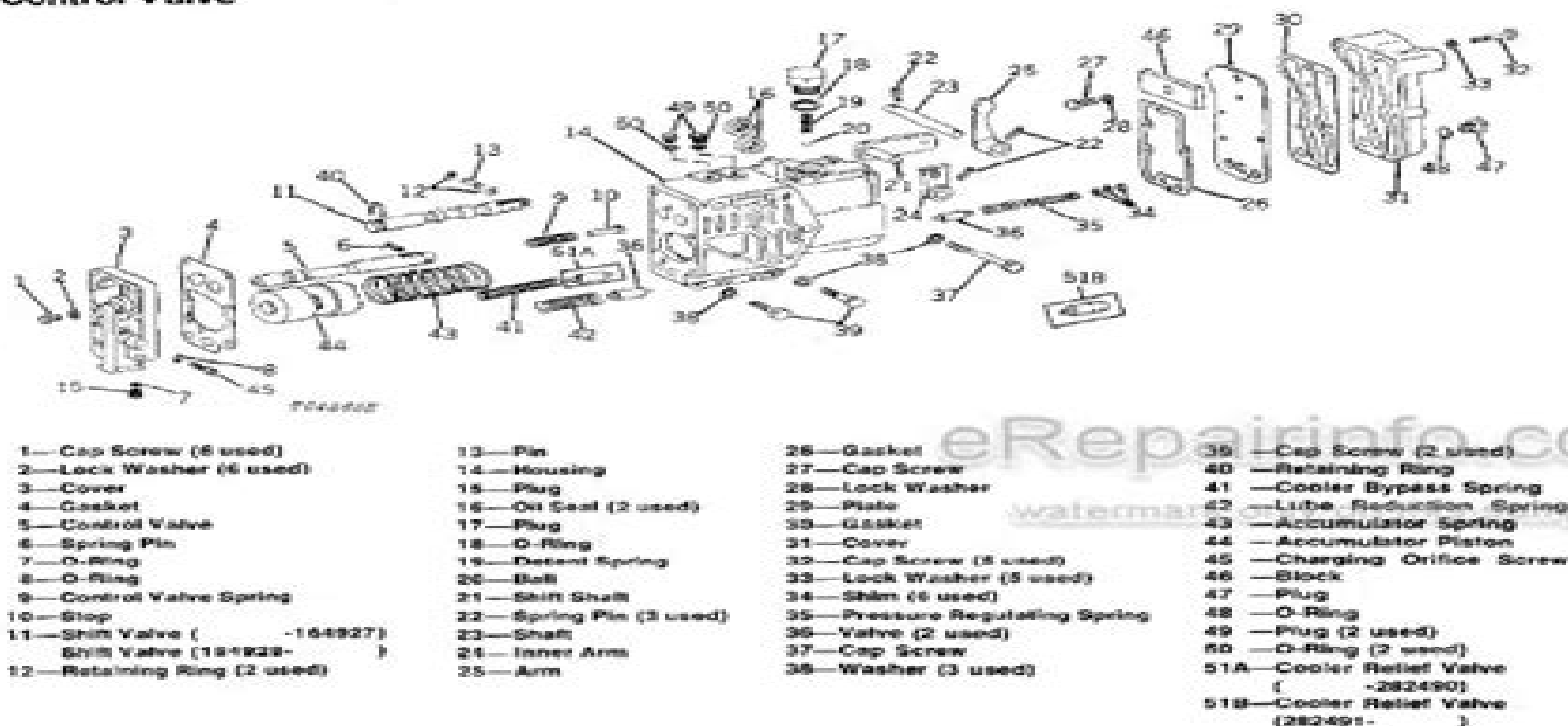


Fig. 12-Clutch Control Valve

Disassembly

Refer to Figure 12 for parts identification and disassemble control valve.

Because control valve rear cover is spring loaded by accumulator spring, loosen cover screws evenly. Identify valves and springs for assembly purposes.

Clean all valve housing passages and openings.

Press new seals in control shaft bores until outer edge of seal is flush with bottom of bore chamfer.

Check all springs against specifications.

Assembly

Dip all parts in clean hydraulic oil before assembly.

Assemble control valve using Figure 12 for parts identification. Be sure valves and springs are installed in their respective bores.

Bottom charging orifice screw and back out five complete turns for preliminary setting.

Install cover on valve housing, compressing accumulator spring. Be sure piston is not cocked in bore.

Tighten cover to 6 ft-lbs torque.

John Deere 410 Backhoe Shop Manual

Tao Wei



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