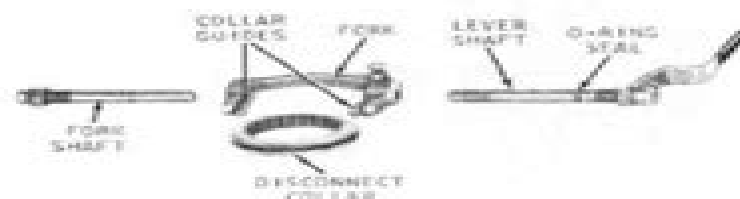


INSPECTION AND REPAIR



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Fig. 130-20-65—Tow Disconnect Parts

Inspect tow disconnect parts (Fig. 130-20-65) for damage or excessive wear. Replace parts as necessary. Install a new O-ring seal on the lever shaft.



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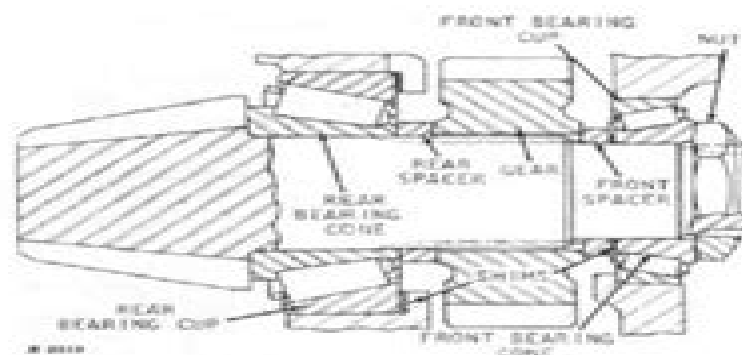
Fig. 130-20-66—Park Pawl Parts

Check park pawl assembly (Fig. 130-20-66) for damage or excessive wear. Be sure the roller turns freely on its shaft. Install a new O-ring seal on the cam. Replace other parts as needed.

Inspect planetary pack output shaft, idler shaft, and differential bevel pinion shaft parts for damage or excessive wear. Replace parts as necessary. It will not be necessary to remove bearings from shafts or bearing cups from transmission case unless parts are to be replaced.

If it is necessary to replace the differential bevel pinion shaft, the differential ring gear should also be replaced. See Section 140, Group 10 for instructions. The differential bevel pinion shaft and the differential ring gear are supplied in matched sets. Use both parts.

ASSEMBLY



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Fig. 130-20-67—Differential Bevel Pinion Shaft

Install rear bearing cup and shims in transmission case (Fig. 130-20-67).

NOTE: If the rear bearing cup, cone, or differential drive shaft is to be replaced, determine the proper shim pack as follows:

- (1) Add 1.755 to the figure etched on the pinion end of the differential bevel pinion shaft.
- (2) Subtract the total from the figure stamped on the top center of the left-hand side of the transmission case. The difference will be the correct shim pack to be used behind the rear bearing cup.

Install front bearing cup in transmission case.

Heat rear bearing cone not to exceed 300° F, and install on bevel pinion shaft. Install rear spacer on shaft.

Position gear in transmission case and insert bevel pinion shaft through gear. Slide front spacer and shims onto shaft. Add enough shims to assure a measurable amount of bearing end play. Install the front bearing cone on the shaft. Install nut and draw bearing cone tight against shims and spacer.

Mount a dial indicator to measure end play.

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