

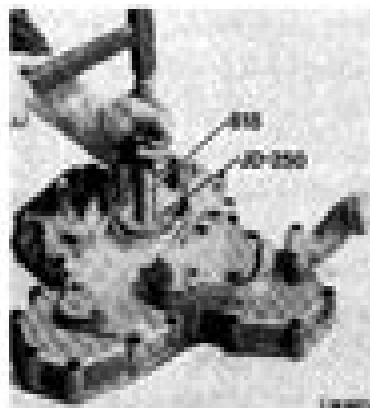


Fig. 6. Timing From Crankshaft Oil Seal in Timing Gear Cover

INSTALLATION

NOTE: If engine has been completely disassembled, install crankshaft before installing cylinder block front plate.

1. Coat side of front plate gasket facing cylinder block with a thin oil "FORMULA Type 3," "TENSOCOL Aerosol," "COLDEX Aerosol" or "HYPERMETIC HIGH SHALAN" type grease on cylinder block.

IMPORTANT: Cut off protruding edge of gasket only after timing gear cover has been tightened.

2. From engine serial No. 485213 (C), install bypass valve in cylinder block (see Group 20).

3. Install front plate and tighten attaching screws to 25 ft.-lb. (34 N-m) torque.

Installation and Adjustment of Timing Gear Train

Align timing marks of crankshaft and injection pump gears with center of crankshaft after having installed them. Install and adjust timing gears as follows:

1. Install crankshaft (see Group 10).
2. Install oil pump and oil pump gear (see Group 20).

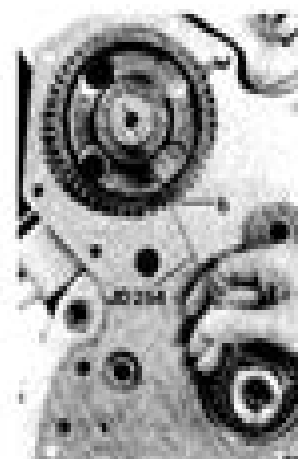
NOTE: Tighten hex. nut of pump shaft only after timing gears have been adjusted and cover after gear has been installed so that the gear pair can be locked by means of a cover cap.

3. Install fuel injection pump and gear (see Section 20).

4. Using engine rotation test JD-83 rotate crankshaft clockwise (seen from rear) until piston No. 1 (injection side) is at TDC, install timing pin JD-81 in bore of flywheel housing and flywheel.

NOTE: With the engine disassembled, rotate crankshaft so that piston No. 1 bearing journal is in its top position. Position the timing pin JD-81 so that it faces exactly upward (piston head side).

IMPORTANT: Do not rotate crankshaft after having determined TDC.



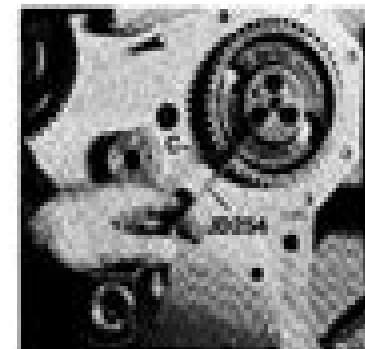
a—Timing mark

Fig. 7. Timing Crankshaft Gear Using Timing

5. With the crankshaft set at TDC (see step 4), align timing mark stamped onto crankshaft gear (see "b," Fig. 7) with center of crankshaft as shown in Fig. 7, using timing test No. 20-25.

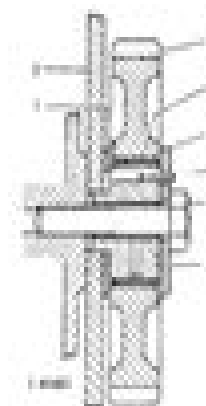
6. With the crankshaft set at TDC (see step 4), align timing mark (see "c," Fig. 8) stamped onto injection pump gear with center of crankshaft as shown in Fig. 8, using timing test No. JD-254.

IMPORTANT: Use timing mark indicating number of cylinders on respective engine.



a—Timing mark

Fig. 8. Timing Injection Pump Gear Using Timing Test No. JD-254



- 1—Upper Timing Marker
- 2—Upper Plate
- 3—Cylinder Gear
- 4—Injection Gear Marking
- 5—Lower Timing Marker
- 6—Timing Pin
- 7—Timing Screw
- 8—Block

Fig. 9. Upper Side View Marked Injection Pin

John Deere 2940 Manual

KJ Lindholm-Leary



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