

Install fuel transfer pump and connect fuel lines.

Open fuel tank shut-off valve.

Connect cable to fuel gauge sending unit and to air cleaner restriction warning switch.

On tractors with Silux lighting system: Connect headlight cables at distributor.

Lift and slide radiator into location from the left side of tractor. Slide fan shroud forward over radiator and secure with screws. Secure radiator to front axle support. Install upper and lower water hoses.

Only on tractors equipped with oil cooler: Connect hose elbow between hydraulic oil reservoir and oil cooler at top of oil cooler and return line at bottom of oil cooler.

Only on tractors not equipped with oil cooler: Connect oil line to oil reservoir and tighten both hose clamps at radiator assembly.

Connect bleed line to hydraulic reservoir.

Connect hydraulic pump pressure line and install line spacers and clamps (see fig. 2).

Connect air intake pipe at manifold and air cleaner.

Attach drag link to bell crank and tighten slotted nut to specified torque.

Install hood and radiator side grille screens.

Fill radiator with clear, soft water, adding an anti-freeze and rust inhibitor mixture (see operator's manual). Refill transmission case with oil (see operator's manual).

Connect battery ground straps.

IMPORTANT: Always connect ground strap to negative (-) pole of batteries.

Start engine and check fuel lines, hydraulic lines and water hoses for leaks.

REMOVING AND INSTALLING ENGINE

NOTE: For most engine service operations the engine need not be removed. However, if the crankshaft has to be removed or in case of major overhaul, remove engine.

REMOVAL

For safety disconnect ground straps from batteries.

Separate tractor front end from engine, as explained previously.

Disconnect cables between alternator and regulator by removing three-terminal plug at alternator. Disconnect red cable at terminal B+ of alternator.

Disconnect all cables 4 at starting motor (see fig. 4). Disconnect oil pressure warning switch cable 3 and cable at signal horn.

On tractors with operator's cab, remove cab (see "Removing Operator's Cab").

Disconnect flexible shaft 2 of speed-hour meter at clutch housing and camshaft.

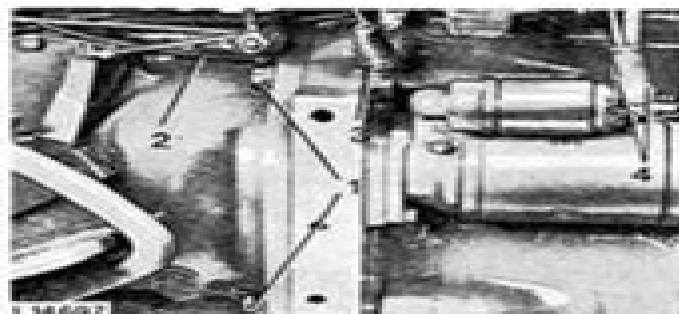


Fig. 4 — Separating between Engine and Clutch Housing, R.H. Side

- 1 Engine attaching points
- 2 Flexible shaft of speed-hour meter
- 3 Oil pressure warning switch
- 4 Starter cables

If necessary, replace gasket of flexible shaft.

John Deere 1630 Service Manual

David Kirk



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