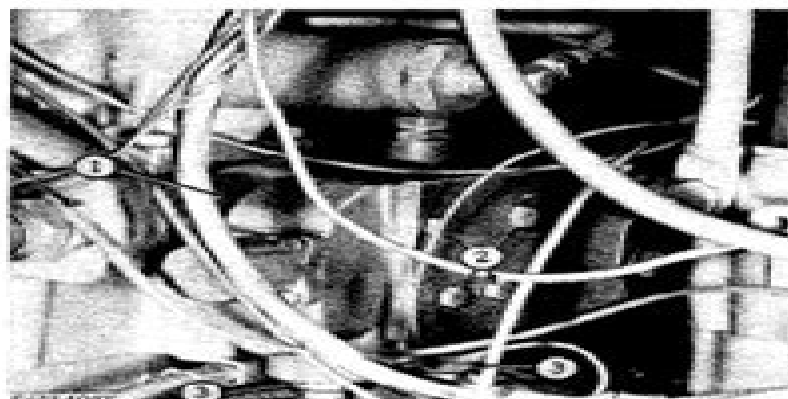


**REMOVAL**

**CAUTION:** Escaping fluid under pressure can have sufficient force to penetrate the skin, causing serious personal injury. Before disconnecting lines, be sure to relieve all pressure. Before applying pressure to system, be sure all connections are tight and that lines, pipes and hoses are not damaged. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands, to search for suspected leaks.

If injured by escaping fluid, see a doctor at once. Serious infection or reaction can develop if proper medical treatment is not administered immediately.

Release pressure in the hydraulic system by turning steering wheel left and right until no response is felt.



1—Stacking Blade Control Valve  
2—Cap Screws

3—Tees

Fig. 2—Stacking Blade Lift Control Valve

Disconnect, mark, and cap the hoses from the tees (3, Fig. 2).

Disconnect the linkage from the valve spool.

Remove the four cap screws (2) and remove valve from the unit.

**REPAIR**

Refer to Fig. 3 during disassembly and assembly of blade tilt control valve for identification and location of parts.

Refer to Fig. 4 during disassembly and assembly of blade lift control valve for identification and location of parts.

**Disassembly**

Remove bonnet (2, Fig. 3 or 3, Fig. 4).

Slide spool assembly out of housing and disassemble remaining parts.

**Inspection**

Check all parts for wear or damage and replace as necessary.

Check spool and spool bore in housing for scoring or burrs. If they are damaged, the control valve must be replaced.

Check springs (7 and 12, Fig. 3 or 9 and 15, Fig. 4) for broken coils and for fatigue.

Spring (7, Fig. 3) free length is 2.75 in. (70 mm) and test length is 1.375 in. (35 mm) 52 ± 5 lb. force (231 ± 22 N).

Spring (9, Fig. 4) free length is 3.188 in. (81 mm).

Springs (12, Fig. 3) and (15, Fig. 4) free length is 1.3125 in. (33 mm) and test length is 1.0625 in. (30 mm) at 1 lb. force (4 N).

# John Deere 640technical Manual

**Michael Hoelscher**



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