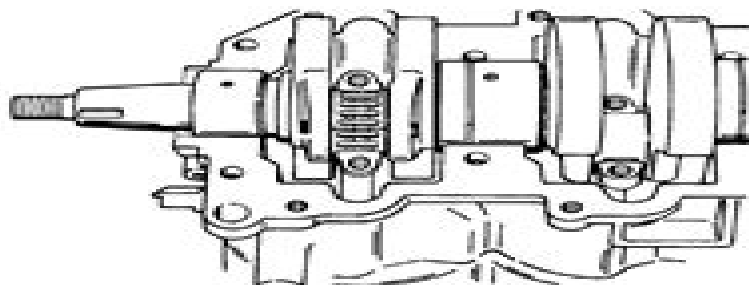




Installing Rods to Crankshaft

1. Oil rod and bearing cage with 2-cycle oil.
2. Pull rod into place and install bearing cages as shown.

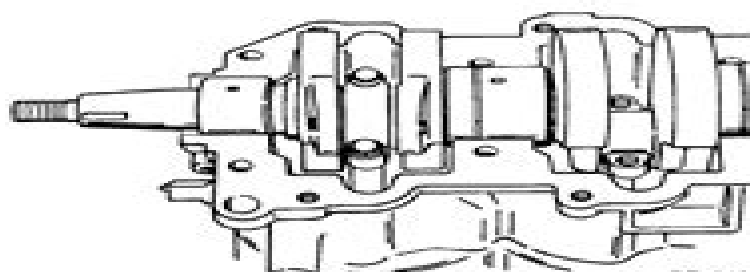


PE-51080

NOTE: Clean rod bolt/rod cap bolt holes of oil and debris before reassembly.

IMPORTANT: Always use new rod bolts. The rod cap and rod must be aligned and held together when threading oiled bolt. Check that mating surfaces are tight together after bolt enters threads in piston rod.

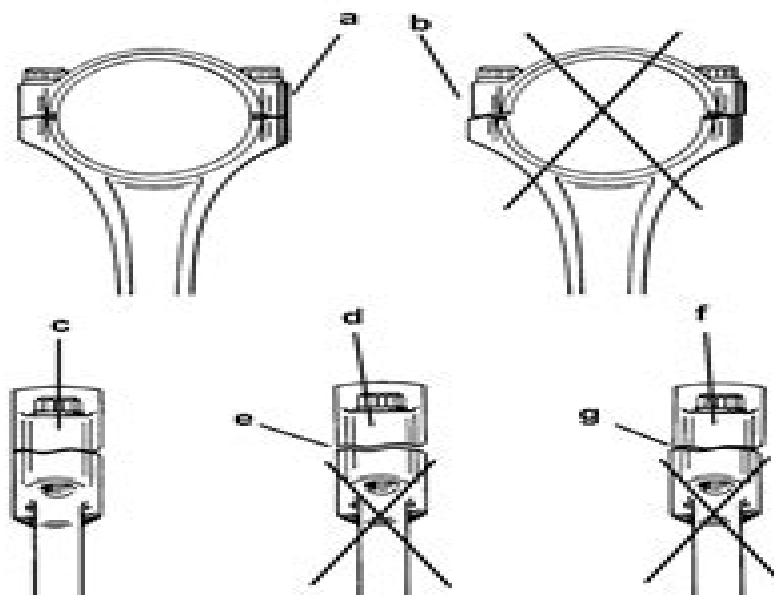
3. Place rod cap over bearing cages. While holding cap to rod, insert slightly oiled bolts and lightly tighten while observing cap to rod alignment.



PE-51089

Connecting Rod Cap Alignment

1. Check each connecting rod for correct alignment by carefully running fingernails up and down edge of rod cap. If not aligned, a ridge can be seen or felt at the separating line. Correct any misalignment.



PE-51224

- a - Front View Correct
- b - Front View Incorrect
- c - Side View Correct
- d - Side View Incorrect
- e - Space
- f - Side View Incorrect
- g - Ridge

2. When connecting rods are attached, and bolts drawn down finger tight, torque rod-cap bolts to 15 lb. in. (1.7 N·m). Recheck alignment. **Re-torque to 120 lb. in. + 1/4 Turn.** Recheck top and center main alignment with dowel pins.

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S Ben Porath



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