

# MERCRUISER AND MERCURY RACING (STERNDRIVE) SERVICE MANUAL INDEX

## Mercury MerCruiser

| #    | Supplement To | Part Number  | Latest   | Description  | Scope                       |           | Related Diagram Set |
|------|---------------|--------------|----------|--|-----------------------------|-----------|---------------------|
|      |               |              |          |  | SN Range or Models          | Years     |                     |
| 1    | –             | 90-68648     | Feb 1986 | Engines & Drives   | All                         | 1963–1973 | –                   |
| –    | –             | 90-73033     |          | Jet Drive 400  | All                         | 1975      | –                   |
| 2    | –             | 90-71707     | Feb 1986 | Engines, Drives & Jet Drive 400                                  | All                         | 1974–1977 | –                   |
| 3    | –             | 90-95693 R1  | Aug 1988 | Engines: 4-Cylinder, L6 & V8                                     | All                         | 1978–1984 | –                   |
| 4    | –             | 90-86137     | Feb 1986 | Stern drives: MC 120 to 260                                      | All                         | 1978–1982 | –                   |
| 5    | –             | 90-12935     | Oct 1985 | Stern drives: TR and TRS   | All                         | 1978–1993 | –                   |
| 6    | –             | 90-12934-2   | Oct 1997 | Stern drives: R, MR, Alpha One & Alpha One SS                    | All                         | 1983–1990 | –                   |
| 7    | –             | 90-12410     | Nov 1985 | Engines: GM V6   | All                         | 1983–1993 | –                   |
| 8    | –             | 90-44553 R2  | Dec 1993 | Engines: MM 4-Cylinder   | All                         | 1985–1989 | –                   |
| 9    | –             | 90-14499 R1  | Aug 1987 | Engines: GM V8   | All                         | 1985–1988 | –                   |
| 10   | –             | 90-14693-1R1 | Jan 1994 | Engines: GM 4-Cylinder   | All                         | 1985–1989 | –                   |
| 11   | –             | 90-17431-4   | Mar 1988 | Stern drives: Bravo  | All                         | 1988–1998 | –                   |
| 12   | –             | 90-814099-2  | Jan 1996 | Engines: 5-Cylinder & 6-Cylinder Diesel                          | All                         | 1989–1993 | –                   |
| 13   | –             | 90-816462 R2 | Jun 1995 | Engines: GM 4-Cylinder   | All                         | 1990–1997 | –                   |
| 14   | –             | 90-818177-3  | Apr 2001 | Stern drives: Alpha One Gen II                                   | All                         | 1991–     | –                   |
| 15   | –             | 90-816463    | Mar 1992 | Engines: GM V8   | All except High Performance | 1989–1992 | –                   |
| 16   | –             | 90-823224-2  | Jul 1996 | Engines: GM V8 454cid & 502cid                                   | Gen V–Gen VI                | 1993–1997 | –                   |
| 17   | –             | 90-823225-1  | Oct 1996 | Engines: GM V8 305cid & 350cid                                   | All                         | 1993–1997 | –                   |
|      |               |              |          | Engines: GM V8 5.0L  |                             | 1993–1995 | –                   |
| 18   | –             | 90-823226-1  | Sep 1996 | Engines: GM V6 Gen II Balance Shaft                              | All                         | 1993–1997 | –                   |
| 19   | –             | 90-823227    | Jan 1994 | Engines: V8 7.3L (IDI) Diesel                                    | All                         | 1994–1996 | –                   |
| 20   | –             | 90-823228 R1 | Jun 1994 | Stern drives: Blackhawk  | All                         | 1994–1998 | –                   |
| 21   | –             | 90-806934    | Nov 1994 | Engines: 5-Cylinder & 6-Cylinder 3.0L, 3.6L, & 4.2L (IDI) Diesel | All                         | 1994–     | –                   |
| 22   | –             | 90-860074-1  | Feb 2002 | Engines: D-Tronic 2.8L & 4.2L (DI) Diesel                        | Starting SN 0K000001        | 1997–     | –                   |
| 22-S | 22            | 90-860074020 | Sep 2002 | Engines: D4.2L 300 Diesel  | All                         | 2002–     | –                   |

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