

Service Manual

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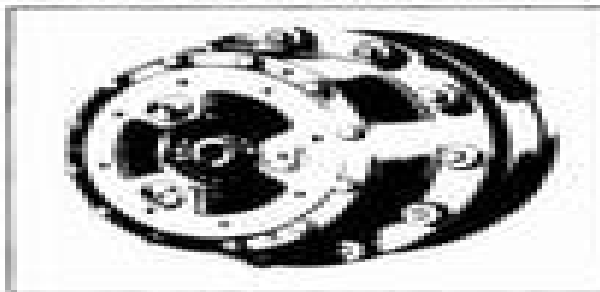
ARL RECONSTRUCTION (ROCKWELL)

Slight variations in parts and assembly procedures may exist due to design changes by the axle manufacturer. The procedures required to reconstruct a typical axle are contained in this SM.

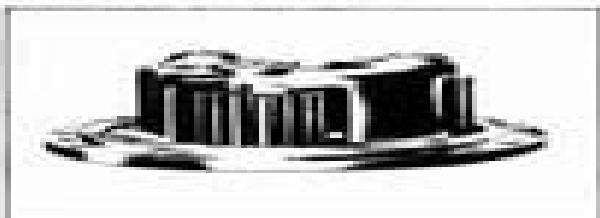
To Disassemble the Planetary Assembly



1. Remove the planetary spider cover cap screws.
2. Remove the planetary spider cover.



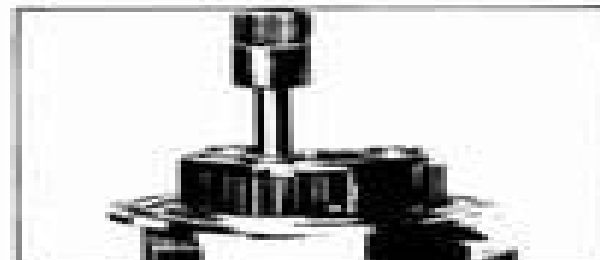
3. Remove the planetary spider hub nuts or cap screws and flat washers.



4. Separate and remove planetary spider assembly from the wheel hub assembly; use puller screws in threaded holes when provided in the spider flange.

To Reassemble Planetary Spider Assembly

Planetary spider gears rotate on planet pins. Each gear rotates between hardened thrust washers.



5. Press out the planet gear pin as shown.
6. Remove the planet gears and their respective thrust washers.



NOTE: Thrust washers are designed for application with all planet gears and can only be installed in their correct locations.

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