

12-24 BRAKES

Brake Disk

Brake Disc Removal

- Remove the wheels (see [Front Wheel Removal\(10-7\)](#)) (see [Rear Wheel Removal\(10-8\)](#)).
- Remove the mounting bolts, and take off the disc.

Brake Disc Installation

- Install the brake disc on the wheel so that the marked side [A] faces out.

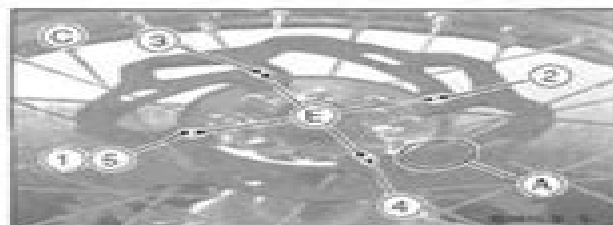
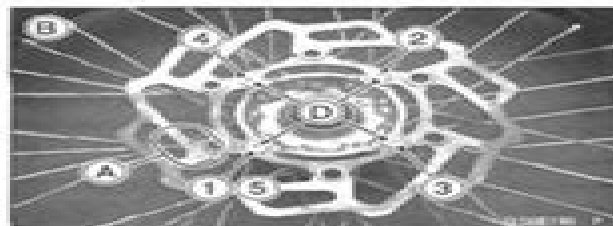
Front Brake Disk [B]

Rear Brake Disk [C]

- Apply a non-permanent locking agent to the threads of the brake disc mounting bolts.
- Tighten the brake disc mounting bolts following the tightening sequence [1 – 5].

Torque - Front Brake Disc Mounting Bolts [D]: 10 N·m (1.0 kgf·m, 89 in·lb)

Rear Brake Disc Mounting Bolts [E]: 23 N·m (2.3 kgf·m, 17 ft·lb)



Brake Disc Inspection

- Visually inspect the disc [A].
- ★ If it is scratched or damaged, replace the disc.
- Measure the thickness of each disc at the point [B] where it has worn the most.

Disc Thickness

Standard:

Front 2.9 – 3.2 mm (0.11 – 0.13 in.)

Rear 3.9 – 4.2 mm (0.15 – 0.17 in.)

Service Limit:

Front 2.5 mm (0.10 in.)

Rear 3.5 mm (0.14 in.)

- ★ Replace the disc if it has worn past the service limit.

- Place a jack under the motorcycle so that the front/rear wheel is raised off the ground.

Special Tools - Jack: 57001-1238

Jack Attachment: 57001-1608

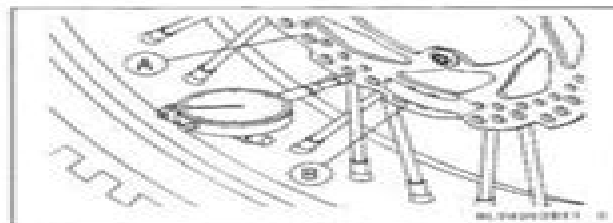
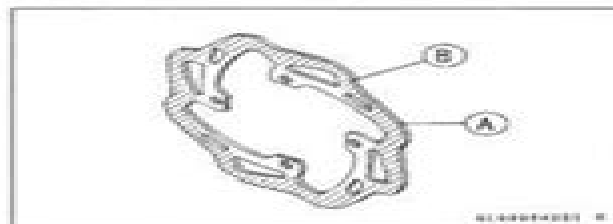
- Set up a dial gauge against the disc [A] as shown.
- For the front disc, turn the handlebar fully to one side.
- Measure the disc runout while rotating [B] the wheel slowly.

Disc Runout

Standard: TIR 0.15 mm (0.0059 in.) or less

Service Limit: TIR 0.3 mm (0.012 in.)

- ★ If the runout exceeds the service limit, replace the disc.



Kxf250 2015 Service Manual

Daniel F McAuley



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