# Daewoo Kalos 2002-2006 Workshop Manual

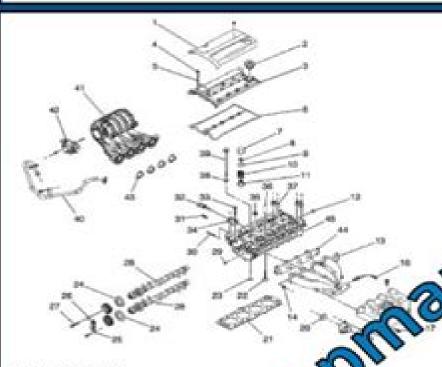


Fig. 1: Upper End Courtesy of GENERAL MOTORS CORP.

Callouts For Fig. 1

Callout.	corponent Name
1	Engine Cover
2	Oil Cap
3	Valve Cor
4	Vol. Boir
- 5	V c wer Washer
6 1	over Gasket
70	draulic Valve Lash Adjuster
8	Valve Key
9	Valve Spring Retainer
10	Valve Spring
11	Valve Stem Oil Seal

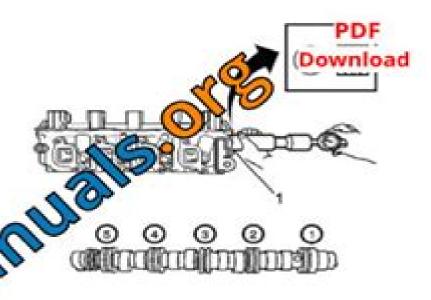


Fig. 181; Measuring Inner Diameter Of Cylinder Head Journal With Bore Gage Courtesy of GENERAL MOTORS CORP.

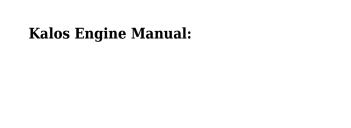
Using a bore gage (1), measure the inner diameter of the cylinder head journal at the 5 places. The clearance of the journal is measured by the difference between the outer diameter of the canishaft the inner diameter of the cylinder head journal part.

#### Specifications

- The journal clearance standard is 0.05-0.091 mm (0.0020-0.0036 in).
- The journal clearance limit is 0.15 mm (0.0059 in).
- The cumshaft journal outer diameter (1) is 43.425-43.450 mm (1.7096-1.7106 in).
- The inner diameter cylinder head journal part (1) is 43,500-43,516 mm (1.7126-1.7132 in).
- The caenshaft journal outer diameter (2) is 43.625-43.650 mm (1.7175-1.7185 mm).

# **Kalos Engine Manual**

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