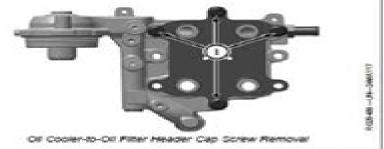
- Disassemble oil ocoler from filter header by removing cap screws (I).
 - M10 x 20 mm Cap Screw (4 used)



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 Remove ocolant adapter fitting (N) from engine or oil filter header depending on where the adapter is attached after removing the oil ocoler and filter assembly.

Inspect Oil Cooler Assembly

- Inspect oil cooler for physical damage, plugging, or leakage which may allow mixing of oil and coolant.
- 2. Back flush oil cooler to clean all debris from core.
- Pressure test oil oooler in liquid and compressed air if mixing of oil and coolant is suspected.

Oil cooler should show no leakage when 140—170 kPa (1.4—1.7 bar) (20—25 psi) air pressure is applied for a minimum of 30 seconds.

- Inspect oil cooler housing.
- Remove X-rings and inspect surface finish of X-ring grooves. If there are ridges discernible with a fingernall, replace oil cooler housing. Additionally, if there is porosity in grooves larger than 0.5 mm (0.20 in) replace housing.



Cooler Adapter Removal

N-Coolant Adapter Fitting

Replace parts as needed. DO NOT attempt to repair oil cooler.

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