

Fig. 2 - Hi-Lo Shift Unit, Oil Flow

- Transmission input shaft.
- Cosposed springs of Mischards
- Hill-clurton printers. Pressure oil pessage to Hi-clutch
- and Lo-brake pistons
- Lipribriekin pilistorii
- 6 External splined brake disks

- Internal splined brake clicks Cupped springs of Lo-brake
- Extennal spilined division disks.
- 10 Internal splined clutch disks
- 11 Planet gear (3 used)
- 12 Sun gear with clutch hub

- 7.3 Som gear 14 Orthon shafts
- Planet pinion carrier
- Brake howeling
- His-clureth dirum
- Pressure off 19 Lubricating oil

The Hi-Lo shift unit (see figs. 1 and 2) is a hydraulic gear reduction unit which can be shifted under load. This unit allows the operator to shift to a lower range in any transmission gear while "on the go" and without declutching.

On tractors with console shift, a locking device prevents shifting of Hi-Lo unit when changing transmission gears. This locking device is located on the transmission shift cover (see 70, fig. 16).

When operating clutch pedal, the locking device piston is supplied with brake fluid. The locking pinis pressed into a notch of Hi-Lo control valve, preventing valve movement.

The transmission shift cover also contains an oil pressure switch (15, fig. 15) which is closed at a pressure below 500 kPa (5 bar; 70 psi). If the Hi-Lo shift unit is shifted to reduced speed (Lo), the oil pressure switch is closed. This will cause the indicator light for reduced speed in the shift console to glow.

# John Deere 1640 Engine Manual

**Didier Musso** 

#### John Deere 1640 Engine Manual:

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