```
Idler gear running clearance .0053 - .0083 .0053 - .0083 in.
  Drive shaft, length 11.1/16 in. 11.1/16 in.
  Idler shaft, length 2.5/32 in. 2.5/32 in.
  Idler shaft diameter
                            .4945 - .4955 .4945 - .4955
  Clearance between oil pump body
           and drive pinion .002 - .004 .002 - .004 in.
Lubricating oil filter
  A SEPHE
                            full flow full flow
  Number used
                             1
                                          1
  Oil pressure regulating
          valve location oil pump body oil pump body
Lubricating oil pressure regulating valve spring
  Free length
                            2. 11/32 in. 2. 11/32 in.
  Test length
                            1.92 in.
                                        1.92 in.
 Test load
                            3.7 lbs.
                                         3.7 lbs.
  Outside diameter
                            .535 in.
                                         .535 in.
Nut and Bolt toque date (foot pounds)
 Cylinder head bolts
                            70 - 75
                                         70 - 75
 Connecting rod bolts
                           30 - 35
                                         30 - 35
 Main bearing bolts
                            70 - 75
                                         70 - 75
                            40 - 45
 Flywheel bolts
                                         40 - 45
 Manifold stud buts
                            25 - 30
                                         25 - 30
 Nozzle body stud nuts
                            30 - 35
                                         30 - 35
 Idler gear shaft nut
                           75 min
                                         75 min
3 Crankshaft pulley nut
                           225 - 250
                                         225 - 250
 Tappet adjusting screw nut 20 - 25
                                         20 - 25
```

10

Lubricating oil filter case bolt 10

# <u>International Harvester Mccormick B250 And B275</u> <u>Parts Repair</u>

International Harvester Company of America

## **International Harvester Mccormick B250 And B275 Parts Repair:**

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