

Crankshaft Secondary Flange (Stripped Chassis Only)

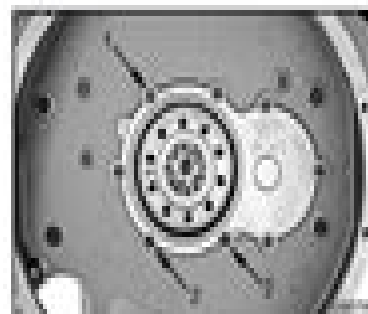


Figure 411 Rear of seal carrier bolts (stripped chassis)

1. Bolts, M8 x 25 (4)
2. Bolts, M8 x 75 (2)

1. Remove eight rear of seal carrier bolts (M8).
2. Remove rear of seal carrier and discard gasket.



Figure 412 Crankshaft seal removed (stripped chassis)

3. Use Gear Puller (page 300) to remove the crankshaft secondary flange.



Rear Cover

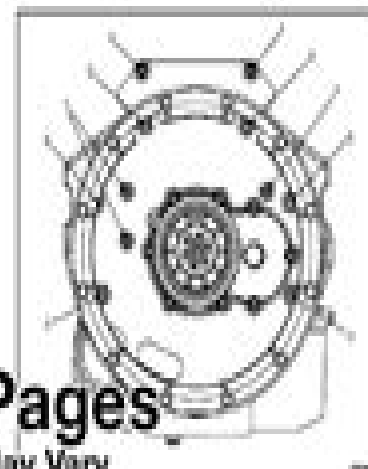


Figure 413 Rear cover bolt arrangement (stripped chassis)

1. Bolt, M8 x 10 (2)
2. Bolt, M8 x 80 (4)
3. Bolt, M8 x 75 (2)

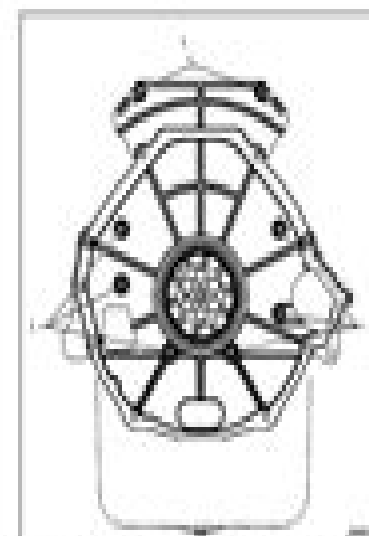


Figure 414 Rear cover bolt arrangement (Cylite™)

1. Bolt, M8 x 10 (4)

**CAUTION:** To prevent engine damage when removing the rear cover, cut the sealant where the crankcase and lower crankcase meet. Cut sealant where the crankcase, high-pressure of pump cover and rear cover meet. Failure to adequately cut sealant before removing the rear cover can result in upper and lower crankcase gaskets being pulled out. Engine removal and disassembly is required to replace the lower crankcase gasket.

**CAUTION:** To prevent engine damage, if high-pressure of pump cover is in place, make sure the high-pressure of pump cover gasket does not pull out when removing the rear cover.

1. Stripped Chassis - Remove necessary rear cover mounting bolts. Refer to (Figure 413) for rear cover bolt pattern.

Cylite™ Chassis - Remove eight rear cover mounting bolts (M8 x 75). Refer to (Figure 414) for rear cover bolt pattern.

# International Dt570 Manual

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