

MD200G PROCESS INTEGRATION

The MD200G is one of a family of Murata turning machines that incorporate live tooling. The standard MD200G has twin A2-6, 30 hp spindles and two independent 10 station turners.

Cross, face, or angular live tool heads can be mounted on any turner station. The standard live tool speed is 3000 rpm with special application live tool heads of up to 9000 rpm. The live tool motor power is 4kW (5 hp) and maximum live tool size is Ø20mm (3/4") for milling and M16 tap. Spindle C-axis is standard on the MD200G allowing for milling, contouring, or other special applications.

A typical and frequent application for the MD200G has been automotive wheel, inner and outer hubs. On the MD200G, this part is not only turned, faced and bored, but the wheel bolt hole pattern is drilled, and chamfered.



MD200G High Speed, Twin Spindle
CNC Turning Center

Op. 10	110 sec/part turn flange OD, face, turn OD-bearing diameters, drill and bore ID
Op. 20	130 sec/part face flange, bore ID, live tool drill (Ø) Ø13mm holes with chamfer and back chamfer

The customer has a complete part off one twin spindle machine.

Other successful projects completed on the MD200G have been:

- locating and cross holes on automotive compressor housings
- bolt hole patterns on pillow block housings
- bolt holes and locator hole on axle end caps
- retainer slot on hydraulic cylinder nuts

Total project machine cost savings, full automation, and flexibility are critical decision points in choosing the MD200G.

To view a video of the MD200G on YouTube, search **MurataMachinery** (no space).

Muratec C34user Guide

Karin Nielsen-Saines



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Table of Contents Muratec C34user Guide

1. Understanding the eBook Muratec C34user Guide
 - The Rise of Digital Reading Muratec C34user Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Muratec C34user Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Muratec C34user Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Muratec C34user Guide
 - Personalized Recommendations
 - Muratec C34user Guide User Reviews and Ratings
 - Muratec C34user Guide and Bestseller Lists
5. Accessing Muratec C34user Guide Free and Paid eBooks

- Muratec C34user Guide Public Domain eBooks
- Muratec C34user Guide eBook Subscription Services
- Muratec C34user Guide Budget-Friendly Options
- 6. Navigating Muratec C34user Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Muratec C34user Guide Compatibility with Devices
 - Muratec C34user Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Muratec C34user Guide
 - Highlighting and Note-Taking Muratec C34user Guide
 - Interactive Elements Muratec C34user Guide
- 8. Staying Engaged with Muratec C34user Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Muratec C34user Guide
- 9. Balancing eBooks and Physical Books Muratec C34user Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Muratec C34user Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Muratec C34user Guide
 - Setting Reading Goals Muratec C34user Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Muratec C34user Guide
 - Fact-Checking eBook Content of Muratec C34user Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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