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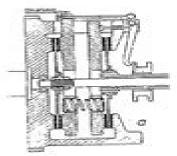
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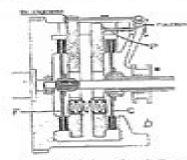
The master clutch assembly is composed of two dry, single-plate clutches, one for the tractor transmission drive and the other for the power-take-off drive.

The unit is controlled by one single pedal which, during the first part of its travel, disengages the main clutch (transmission) and in the following one, the power-take-off, but only when this attachment is directly driven by the engine (independent power-take-off).

The three diagrams of Fig. 32 illustrate, respectively:

a) the clutch engaged; b) the main clutch disengaged; c) clutch completely disengaged.





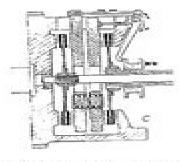




Fig. 82. - Ctutch functional diagram.

a - engaged clutch.

b main clutch, disengaged.

c - clutch, exempletely disengaged.

F == Fower labe-off drown plate - C == Gearbox drown plate - P == Lever points.

Removal and stripping of clutch.

Removing the clutch assembly from tractor:

Parts to be removed.

The batteries.

The exhaust pipe.

The engine, with the front axie (Fig. 83).

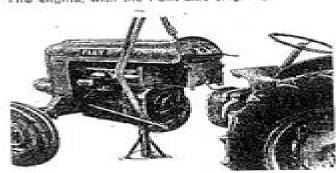


Fig. 10. - Removal of engine, with front axis.

Operations and cautions.

Disconnect the following components:

 the hydraulic pump oil lines, the steering shall lever longitudinal tie-rod, the board from the battery support and this support from the gearbox case, the accelerator pedal tie-rod from the transmission shaft; the electric cables central connection;

- fit two wooden wedges on the front axie, attach the engine assembly to a Bit and place the pearbox case on a stand;
- remove the screws assembling the engine to the peerbox and facilitate the removal by actuating the clutch pedal.

Note. - To pull the flywhool inner pilot bearing use tool A 619027.

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Jin-Ying Zhang

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