

WARNING

Electrical shock hazard.

Use extreme care during all of the following checks and procedures.

Make sure electric power is turned OFF as instructed in appropriate steps.

Failure to follow this warning can result in property damage, personal injury, and/or death.

Final Electrical Check

Make a final wiring check to be sure system is correctly wired. Inspect field installed wiring and the routing to ensure that rubbing or chafing due to vibration will not occur.

NOTE: Wiring **MUST** be installed so it is protected from possible mechanical damage.

Circulating Air Blower

Determining Blower Speed

1. Turn electric power OFF.
2. From the system design, determine the total external static pressure (ESP) for the supply ducts, return ducts and registers, diffusers, grilles, dampers, heaters and filters.
3. To your system ESP determined in **Step 2**, add 0.05 in. W.C. for a wet coil.
4. From the system design, determine the desired cooling airflow in cubic feet per minute (CFM).
5. Locate the unit's Blower Performance Data table on the tech data label for the unit's voltage. (The tech data sheet is attached to the evaporator access panel on the unit.) From the table, determine the speed tap required to achieve the desired airflow.
6. See next section, *Speed Taps*, to set the blower motor speed terminal block (speed taps) to the cooling speed determined in the previous steps.

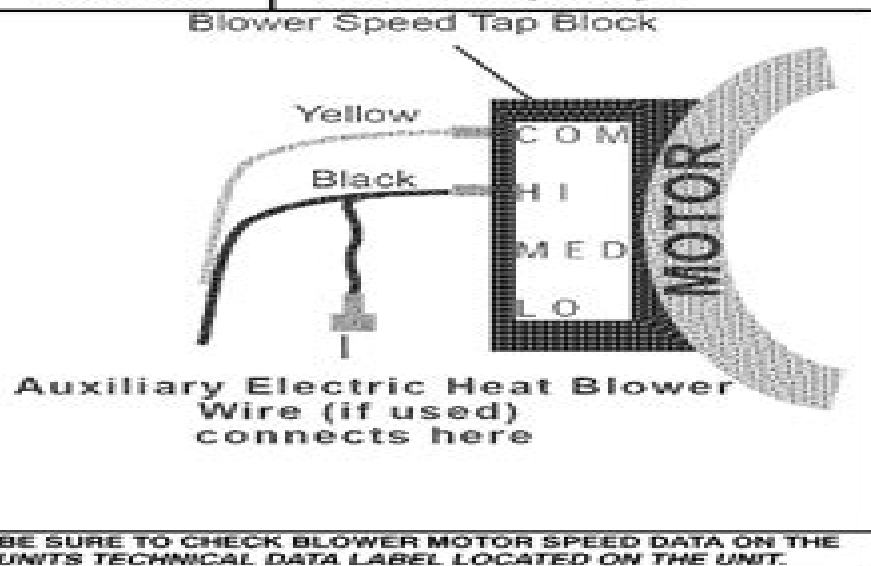
Speed Taps

After determining the required CFM and speed tap data from the tech data sheet, follow the steps below to change speeds if necessary.

FIGURE 17	Blower Speed Tap Settings	
10 SEER 2 TON	MED	
10 SEER 2 1/2 TON	MED	
10 SEER 3 TON	LOW	
10 SEER 3 1/2 TON	MED HI	
10 SEER 4 TON	LOW	
10 SEER 5 TON	HI	
12 SEER 2 TON	MED	
12 SEER 2 1/2 TON	MED	
12 SEER 3 TON	LOW	
12 SEER 3 1/2 TON	MED HI	
12 SEER 4 TON	LOW	

FIGURE 18

Blower Motor Speed Taps



NOTE: Electric heater blower wire may be attached to any "Appropriate" speed tap. See **FIGURE 11** notes. The yellow lead **MUST** always be connected to the speed tap block at the common quick connect terminal. The terminal is identified as **COM**.

Refer to **FIGURE 18** and the appropriate unit wiring diagram included in this manual. Wire the black wire to the required speed tap terminal to achieve required airflow determined in **Step 5**.

Cooling and Auxiliary Electric Strip Heat

On Air Conditioning units with electric heat, the heat strip may be operated on a lower blower speed than cooling (Refer to Heater Chart **FIGURE 11**). See **FIGURE 15** for connection location.

Check Before Starting

1. Check that the blower motor speed terminal block is set to the proper cooling speed. Refer to the unit wiring diagram and the various airflow tables in this manual.
2. Check to see that clean, properly sized field supplied air filters are installed in the return air duct.
3. Inspect the inside of the unit to be sure that all wires are in place and all tools, etc., are removed.
4. Replace all service access panels.

Check the unit's operation as outlined in the following instructions. If any unusual sparking odors or noises are encountered, shut OFF electric power immediately. Recheck for wiring errors, or obstructions in or near blower motors.

Circulating Air Blower

1. Be sure electric power is OFF.
2. Set thermostat Heat-Cool selector to OFF.

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