

5. ENGINE REMOVAL / INSTALLATION

1. ROTO-STOP® MODELS	5-1	2. FLYWHEEL BRAKE MODELS	5-3
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1. ROTO-STOP® MODELS

REMOVAL

HR195 (SXA Type)

HR215 (HMA, HXA, PXA, SMA, SXA Types)

HRA215 (SXA Type)

1. Drain the gasoline from the fuel tank into an approved container (page 3-21).

⚠ WARNING

Gasoline is highly flammable and explosive. You can be burned or seriously injured when handling fuel.

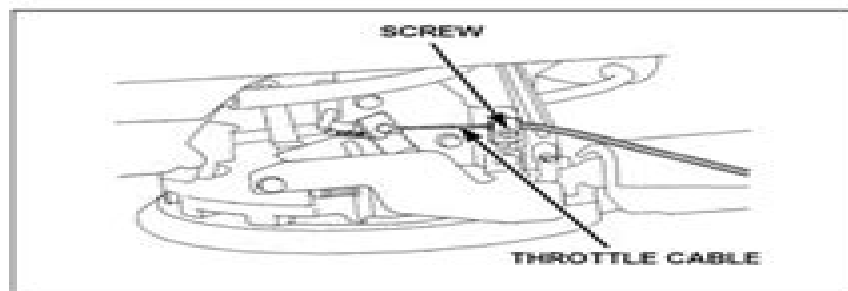
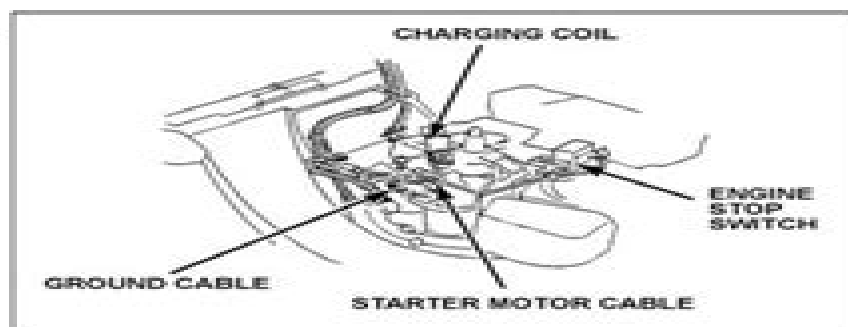
- Stop the engine and let it cool.
- Keep heat, sparks, and flame away.
- Handle fuel only outdoors.
- Wipe up spills immediately.

2. Remove the blade, blade holder, and Roto-Stop assembly (page 4-3).

3. **HR215 SMA type only:**

Disconnect the connectors of the ground cable, starter motor cable, charging coil, and engine stop switch.

4. Loosen the throttle cable clamp screw, and disconnect the cable from the engine.



Hra215 Service Manual

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web minimum bending radius for rigid conduit is as shown in the table below $\frac{1}{2}$ 4 016 $\frac{3}{4}$ 4 489 1 5 748 1 $\frac{1}{4}$ 7 244 1 $\frac{1}{2}$ 8 268 2 9 488 2 $\frac{1}{2}$ 10 512 3 12 992 3 $\frac{1}{2}$ 14 606 the following chart shows the amount of expansion expected with various pipe lengths temperature changes if the rigid conduit is installed in an exposed

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