

Holden Astra 1995-1998 Workshop Manual

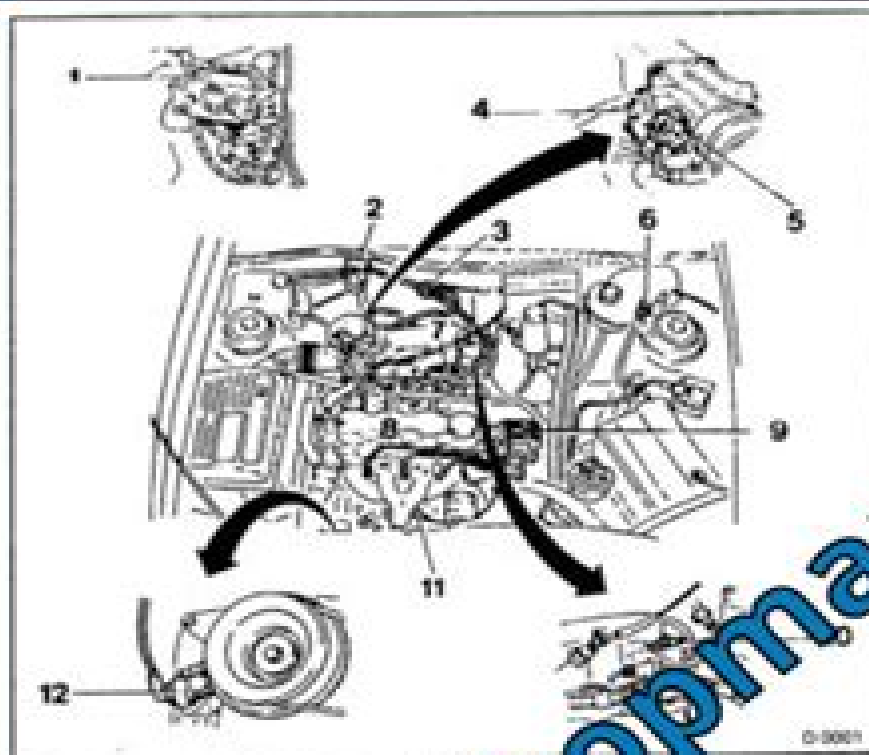


Fig 50

Bosch M1 (C 16) E

1. Coolant temperature sensor.
2. Intake manifold pressure sensor.
3. Throttle valve potentiometer.
4. Idle air control stepper motor.
5. Octane number plug.
6. Fuel pressure regulator.
7. Fuel distributor pipe with injection valves.
8. Dual spark ignition coil.
9. Intake air temperature sensor.
10. Oxygen sensor (fits to DMC).
11. Oxygen sensor (fits to DMC).

REMOVE, DISCONNECT

1. Coolant hoses from intake manifold.
2. Coolant hoses and vacuum hoses from throttle body.
3. Ground connections.
4. Intake manifold from cylinder head.

CLEAN

Sealing surfaces.

TIGHTEN (TORQUE)

1. Intake manifold to cylinder head.
2. Throttle body gasket.
3. Ground connections — note correct seal.

INSTALL, CONNECT

1. Coolant hoses and vacuum hoses to throttle body and intake manifold.
2. Fuel lines marked.



Fig 51

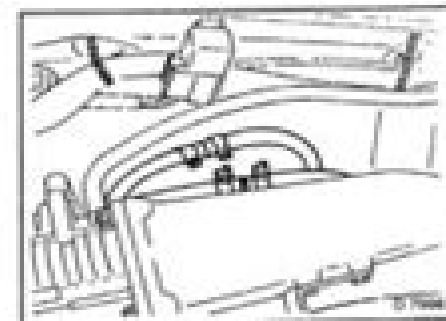


Fig 52

INSTALL, CONNECT

1. Wiring harness plug (1) to throttle valve potentiometer.
2. Wiring harness plug (2) to idle speed stepper motor.
3. Wiring harness plug to intake air temperature sensor.
4. Wiring harness plug to injection valves.
5. Wiring harness plug to coolant temperature sensor.

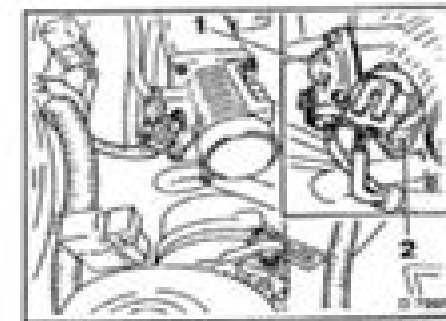


Fig 53

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Shasha Hu



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Table of Contents Holden Astra Workshop Manual Tr

1. Understanding the eBook Holden Astra Workshop Manual Tr
 - The Rise of Digital Reading Holden Astra Workshop Manual Tr
 - Advantages of eBooks Over Traditional Books
2. Identifying Holden Astra Workshop Manual Tr
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Holden Astra Workshop Manual Tr
 - User-Friendly Interface
4. Exploring eBook Recommendations from Holden Astra Workshop Manual Tr
 - Personalized Recommendations
 - Holden Astra Workshop Manual Tr User Reviews and Ratings
 - Holden Astra Workshop Manual Tr and Bestseller Lists
5. Accessing Holden Astra Workshop Manual Tr Free and Paid eBooks
 - Holden Astra Workshop Manual Tr Public Domain eBooks
 - Holden Astra Workshop Manual Tr eBook Subscription Services

- Holden Astra Workshop Manual Tr Budget-Friendly Options
- 6. Navigating Holden Astra Workshop Manual Tr eBook Formats
 - ePub, PDF, MOBI, and More
 - Holden Astra Workshop Manual Tr Compatibility with Devices
 - Holden Astra Workshop Manual Tr Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Holden Astra Workshop Manual Tr
 - Highlighting and Note-Taking Holden Astra Workshop Manual Tr
 - Interactive Elements Holden Astra Workshop Manual Tr
- 8. Staying Engaged with Holden Astra Workshop Manual Tr
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Holden Astra Workshop Manual Tr
- 9. Balancing eBooks and Physical Books Holden Astra Workshop Manual Tr
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Holden Astra Workshop Manual Tr
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Holden Astra Workshop Manual Tr
 - Setting Reading Goals Holden Astra Workshop Manual Tr
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Holden Astra Workshop Manual Tr
 - Fact-Checking eBook Content of Holden Astra Workshop Manual Tr
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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