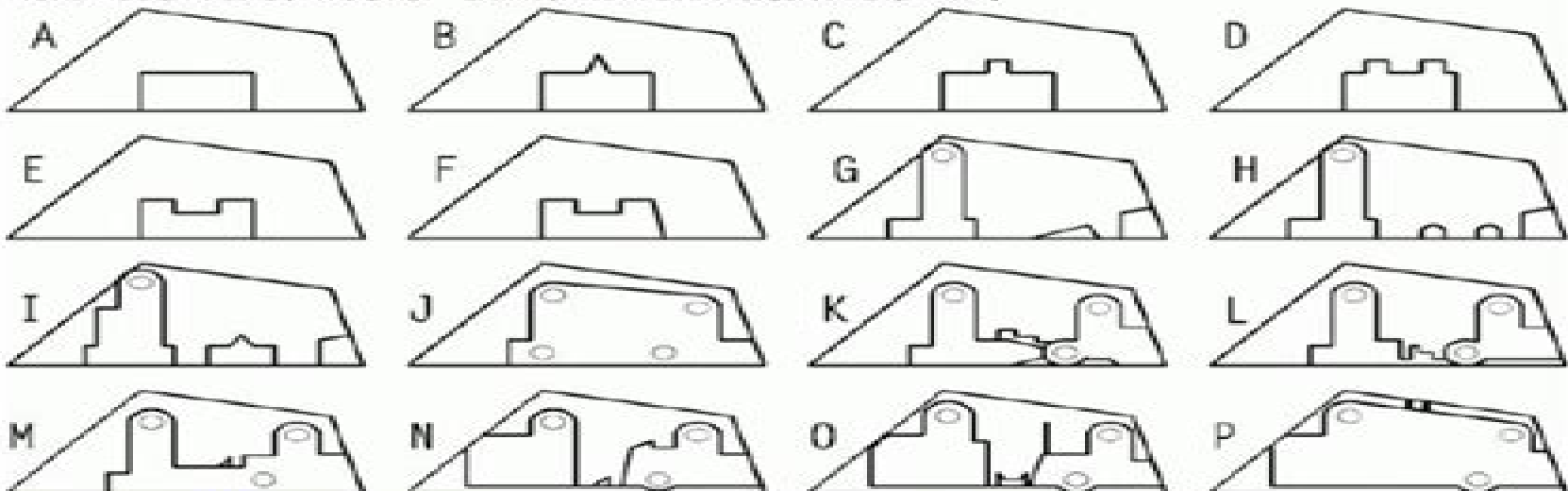


Chevy Small Block Cylinder Head Identification Guide

HEAD IDENTIFICATIONS

CHEVY SMALL BLOCK PRODUCTION CAST MARKS



Key	Cast Marks	Cast Nos.	Description
A	Rectangle	468	'55 & up 265/283 low comp (8:1) 1.72/1.58 valves
B	Narrow triangle over rectangle	528, 896	'58 & up 283 PowerPak/'57-'68 Fuel Inj., 9.25:1 CR, 1.72/1.58 valves, 58cc chamber; could be good replacement on late 385 but no accessory bosses.
C	Vertical bar over rectangle	997	'57 Corvette 278HP, 9.5:1 CR, chamber similar to PowerPak but with sharp corners in plug shroud area
D	2 vert bars over rect.	997	'56 Corvette 2X4 bbl, 283; '58 pass car F1; chamber same as '57 278HP Corvette
E, F	Large "camel humps"	291, 461, 461X, 462	Original hi-perf or "fuelie" heads; chamber sizes are 62-64cc; both 1.94/1.58 & 2.82/1.68 valve versions available; 291 on 327's thr '68; 291 have temp sender hole; 462 don't
G	Left-facing right triangle	841	'69-'76 350/388HP, accessory bolt holes, most have 1.94/1.58 valves
H	Small "camel humps"	186, 492	Later hi-perf or "fuelie" heads, some 186 ('69 & later) & all 492 have accessory bolt holes; 1.94/1.58 or 2.82/1.68 valves; 6-6cc chambers; '78 LT1/238 use 492; avail as PR3987376
I	Large triangle over rectangle ("crown")	882	Large chamber (76cc), hardened exhaust valve seats, compromised intake port ('71-'76 350/400cid), best of lightweight heads
J	NONE	113	'86-'90 Corvette/ present 350-HO aluminum, no exhaust heat, 58cc chamber, 1.94/1.58 valves, centerbolt valve covers; good street head, '88-on have raised D ex port, 3/8 screw-in studs

Gm Cylinder Head Identification Guide



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