

Options.

Screen

Save

ESSI

DXF

Path.

Format of output is not defined

File extension what will be shown on "Open "

✓

Name

LOS - Flame cutting

los

Sort

Save

Delete

CUTTING PROCESS	COC	MARKING PROCESS	COC
Tool offset ON	0	Tool offset ON	11
Tool offset OFF	0	Tool offset OFF	12
Tool ON	7	Tool ON	9
Tool OFF	8	Tool OFF	10
Rapid traverse ON	5	Rapid traverse ON	5
Rapid traverse OFF	6	Rapid traverse OFF	6
Height control ON	0	Height control ON	45
Height control OFF	0	Height control OFF	46
Deceleration control ON	0	Deceleration control ON	0
Deceleration control OFF	0	Deceleration control OFF	0
Station number	0	Station number	0
Station preselection ON	0	Station preselection OFF	0
Labeling: Tool offset ON	0	Labeling: Tool offset OFF	0
Labeling: Height control ON	0	Labeling: Height control OFF	0
Labeling: Tool ON	0	Labeling: Tool OFF	0
Labeling: Rapid traverse ON	0	Labeling: Rapid traverse OFF	0
Labeling: Station number	0	3 burners: Station number	0
3 burners: Tool offset ON	0	3 burners: Tool offset ON	0
3 burners: Height control ON	0	3 burners: Height control OFF	0
3 burners: Left ON	0	3 burners: Left OFF	0
3 burners: Central ON	0	3 burners: Central OFF	0
3 burners: Right ON	0	3 burners: Right OFF	0

gining code:

%

0||/

End codes

Compensation

To NC.

Speed.

Stop ->0

Cut/Mark.

Rapid marking

Left

Stab.

Comments

Return to zero

D-1mm.

Evennes

Labeling

Bevels

Up to markii

Automat

Angle

H control

Param.

Cutting

Delay

Speed

Apply

Undo

Close.

# Essi Programming Codes

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