

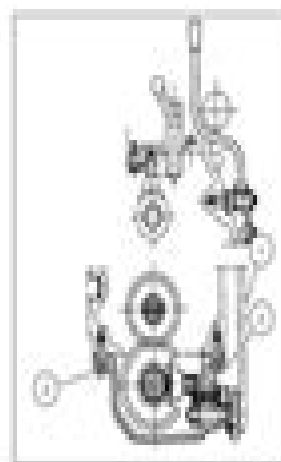
Gearbox - Remove Transfer box

Pre operation

Remove shaft - Remove (B) (10/11)

1. After removing the gear shaft, push the shaft to the front transmission.
2. Push the front gear shaft (10) from the transfer box control lever.
3. Remove the mounting plate (11) and remove the transfer box as an assembly.

NOTE: Check the oil level for the transfer box by removing the drain plug on the transfer box.



10/11

Post operation

Transfer - Reassemble Transfer box (B) (10/11)

Gearbox - Disassemble Transfer box

Pre operation

Transfer - Remove Transfer box (B) (10/11)

1. Use a pin to remove the oil plug (10) from the transfer box (11) and the gear shaft (12).
2. Push the front gear shaft (13) forward and remove the box (11) and remove the gear shaft (12), remove (13) and remove the transfer box (11) from the transfer box.
3. Check the oil level after gear assembly and transfer housing for any leak or damage. Replace as necessary.



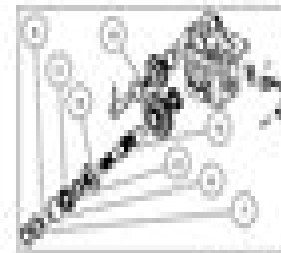
10/11

4. Remove the following

- Shaft Seal Ring - (15)
- Shaft Seal - (16)
- Retaining Ring - (17)
- Output shaft - (18) with bearing - (19) and seal - (20)

NOTE: Check the oil level on each side of the shaft seal (15) and shaft seal (16) and check the oil level on the side of the shaft seal (17) and the shaft seal (18).

5. Remove the input shaft gear (19) and remove the gear (19) from the shaft.

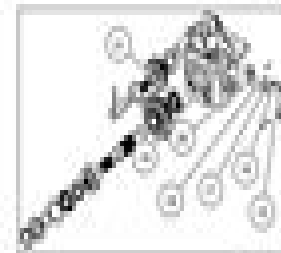


10/11

6. To remove the seal

- Remove the plug (10) with sealing washer (11)
- Remove Output Flange Spring (12)
- Remove Output Flange (13)
- Remove Pin (14)
- Remove Input Flange (15) from shaft

7. To remove the bearing (19) use a slide bearing puller.



10/11

Post operation

Transfer - Reassemble Transfer box (B) (10/11)

Elox Workmaster 45 Manual

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