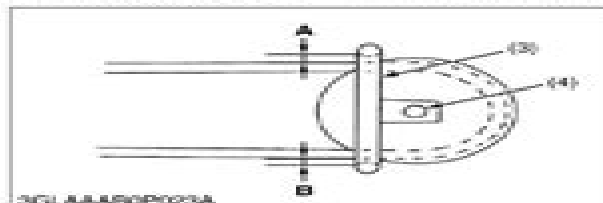


[3] CHECK POINTS OF EVERY 50 HOURS



Adjusting PTO Belt Tension and Replacing PTO Belt

CAUTION

To avoid personal injury:

- Always stop the engine, set the parking brake, remove the key, and disengage PTO.

If the PTO belt slips while the PTO is operating under load, check the PTO spring length and adjust the tension spring length, as explained below.

1. Push down the PTO lever to the "ENGAGED" position.
2. If spring tension (2) is shorter than 67 mm (2.64 in.) adjust it with the tension clutch cable adjusting nut.
 - Spring tension (2) should be 69 to 72 mm (2.72 to 2.84 in.).
3. After adjustment tighten the nut securely.
 - When replacing the PTO belt, spring tension (2) should be 73 to 75 mm (2.87 to 2.95 in.) at 51 mm (2 in.) cutting height.
4. Remove the belt support and PTO belt.
5. To install a new belt reverse the above procedure.

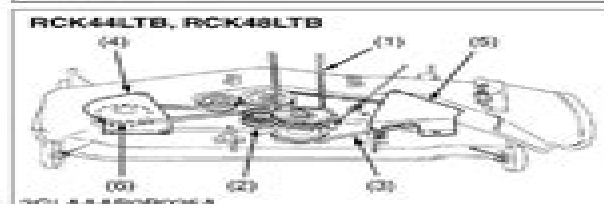
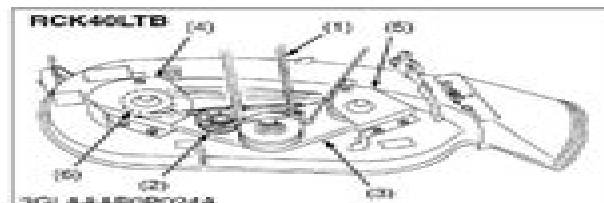
When the mower belt has been replaced or if the mower belt support has come off position, set the PTO lever to the "ENGAGED" position, adjust the belt support position to the specifications below and tighten up the belt support bolt.

NOTE

- The clearance A and B should be same.

- | | | |
|--|-------|--|
| (1) Tension Clutch Cable Adjusting Nut | A, B: | Clearance between belt support and belt. |
| (2) Spring Tension | | 3 to 4 mm (0.118 to 0.157 in.) |
| (3) Belt Support | | |
| (4) Bolt | | |

W1028000



Replacing Mower Belt

1. Remove the mower from the machine.
2. Remove the left and right hand shield from the mower deck.
3. Clean around the pulleys to remove the belt from the pulley. Slip the belt over the top of the left side pulley.
4. To install a new belt, reverse the above procedure.

NOTE

- Tighten cover bolts securely.

- | | |
|--------------------|-----------------------|
| (1) PTO Belt | (4) Left Hand Shield |
| (2) Tension Pulley | (5) Right Hand Shield |
| (3) Belt | (6) Left Side Pulley |

W1028304

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RJ Shavelson



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