

WSM

WORKSHOP MANUAL DIESEL ENGINE

SM-E3B SERIES

Kubota

TO THE READER

This Workshop Manual has been prepared to provide servicing personnel with information on the mechanics, service and maintenance of SM-E3B series. It is divided into three parts, "General", "Mechanism" and "Servicing".

■ General

Information on the engine certification, the general precautions, maintenance check list, check and maintenance and special tools are described.

■ Mechanism

Information on the construction and function are included. The part should be understood before proceeding with troubleshooting, disassembling and servicing.

Refer to Diesel Engine Mechanism Workshop Manual (Code No. 91021-01879) for the one which has not been described in this workshop manual.

■ Servicing

Information on the troubleshooting, servicing specification lists, tightening torque, checking and adjusting, disassembling and assembling, and servicing which cover procedures, precautions, factory specifications and allowable limits.

All information, illustrations and specifications contained in this manual are based on the latest product information available at the time of publication.

The right is reserved to make changes in all information at any time without notice.

Due to covering many models of this manual, information or picture being used have not been specified as one model.

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March 2017

Kubota Engine Workshop Manual

Ian Pickup



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