

**Setting the digging position**

The proximity switch for the automatic bucket return-to-dig function is set at the factory.

If necessary, the proximity switch can be re-adjusted.

The procedure for re-adjusting the proximity switch is as follows.

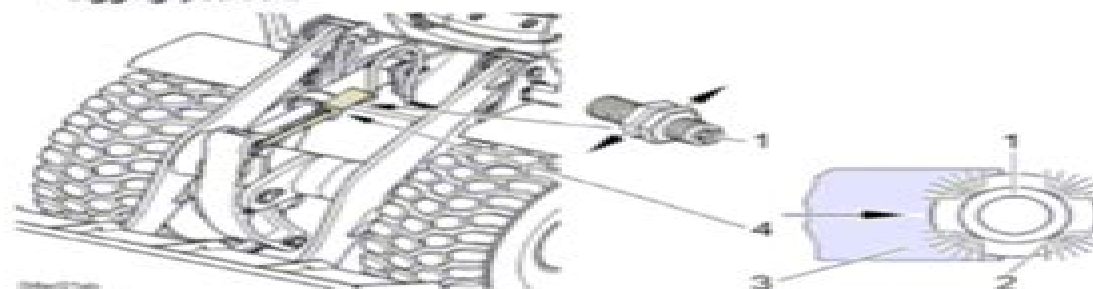
Rough adjustment

Make sure that the lift arms are lowered and the bucket is empty.



Rough digging position

- Using the LH control lever, move the loading bucket to the required digging position.



Setting up bucket return-to-dig

- 1 Proximity switch for automatic bucket return-to-dig
- 2 LED

- 3 Positioning curve
- 4 LFD system proximity switch

- Release the fixing nuts of the proximity switch 1. Horizontally adjust the proximity switch 1 until the positioning curve 3 covers up to half the contact surface of the proximity switch. When the positioning curve enters the contact area of the proximity switch, the four LEDs 2 on the proximity switch light up.
- Tighten the fixing nuts on the proximity switch 1 again. The rough adjustment of the required digging position is now complete.
- Test the rough adjustment: The procedure is described in the section on using the automatic bucket return-to-dig function.

Liebherr L534 Wheel Loader Operation Maintenance Manual

Clifford Lane



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