

## (2) External Components



### Alternator, Starter and Others

1. Remove the air cleaner and muffler and exhaust manifold (4).
2. Remove the cooling fan (1), fan belt (2), oil separator (6), alternator (3) and starter (5).

#### (When reassembling)

- Examine for cracks on the belt surface.

#### ■ IMPORTANT

- After you assemble the fan belt, adjust the fan belt tension.
- Do not put the fan in the incorrect direction.

|                   |                               |                                                               |
|-------------------|-------------------------------|---------------------------------------------------------------|
| Tightening torque | Exhaust manifold mounting nut | 29,4 to 34,3 N·m<br>3,00 to 3,49 kgf·m<br>21,7 to 25,2 lbf·ft |
|                   | ECU mounting screw            | 5,0 to 7,8 N·m<br>0,51 to 0,79 kgf·m<br>3,7 to 5,7 lbf·ft     |

- (1) Cooling Fan  
(2) Fan Belt  
(3) Alternator

- (4) Exhaust Manifold  
(5) Starter  
(6) Oil Separator

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### Vapor Hose and Coolant Hose



#### CAUTION

- Close the LPG tank valve.
- In order to reduce the fuel pressure, do not remove the fuel hose at least 3 minutes after stopping the engine.
- Vent the air of the water passage of vaporizer (3) after removing the coolant hose (1), (2).

1. Disconnect the vapor hose (4).
2. After drain the coolant, disconnect the coolant hose (1), (2).
3. Remove the vaporizer (3) (if necessary).

#### ■ IMPORTANT

- When disassembling the fuel system, make sure that the LPG tank valve is closed.

#### (When reassembling)

- Bleed the vaporizer after supplying coolant.

- (1) Coolant Hose  
(2) Coolant Hose  
(3) Vaporizer

- (4) Vapor Hose  
(5) LPG Lock Off Valve

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# Kubota Lpg Engine Manual

**Victor M. Corman**



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