

ASSEMBLY

FASTENER	TORQUE VALUE	
Brake caliper, front, bridge bolt	14.5-18.0 ft-lbs	19.6-24.5 Nm
Brake caliper bleeder screw	35-61 in-lbs	4.0-6.9 Nm

- Lubricate the following parts using a light coat of G40W BRAKE GREASE. All other surfaces must be dry.
 - Nose radius of pistons.
 - All surfaces of piston seals and dust seals.

NOTES

- Damaged piston bores leak when reassembled. Do not use metal objects to remove or install objects in piston bores. Prevent damage to bores by only using a wooden toothpick when servicing calipers.
 - Pistons and bores differ slightly in diameter: one large and one small in each housing.
- See Figure 2-46. Install a new piston seal (5, 9) and a new dust seal (6, 8) into each piston bore.
 - Carefully insert pistons (4, 10) by hand, nose radius first, into caliper bores. If installation shows resistance, remove pistons. Check that seals are properly installed and fully seated in grooves. Press pistons completely into bores.
 - Install new crossover seal (7).
 - Install bridge bolts (11, 12).
 - Apply a drop of LOCTITE 568 THREAD SEALANT to the threads of the bridge bolts.
 - Assemble caliper housings. Secure with bridge bolts. Tighten to 14.5-18.0 ft-lbs (19.6-24.5 Nm).
 - Install bleeder screw on caliper housing if removed. Tighten to 35-61 in-lbs (4.0-6.9 Nm).

INSTALLATION

FASTENER	TORQUE VALUE	
Brake caliper, front, mounting bolts	28-38 ft-lbs	38.0-51.5 Nm
Brake caliper, front, banjo bolt	14-18 ft-lbs	19.0-24.4 Nm

- See Figure 2-47. Attach caliper to fork leg.
 - Place caliper over brake disc with bleeder screw facing upwards.

NOTE

ABS Models: Install wheel speed sensor cable retainer (2) when installing caliper to front fork.

- Install caliper mounting bolts (1). Tighten to 28-38 ft-lbs (38.0-51.5 Nm).

NOTICE

Avoid leakage. Be sure gaskets, banjo bolt(s), brake line and master cylinder bore are clean and undamaged before assembly. (06322a)

- Lubricate new steel/rubber washers (3) with DOT 4 BRAKE FLUID. Connect the brake line (5) to caliper using two new steel/rubber washers and banjo bolt (4). Tighten to 14-18 ft-lbs (19.0-24.4 Nm).

WARNING

When any hydraulic brake component, line or connection is loosened or replaced on an ABS motorcycle, Digital Technician II must be used during the brake bleeding procedure to verify all air is removed from the system. Failure to properly bleed the brake system could adversely affect braking, which could result in death or serious injury. (00585c)

- Bleed brake system. See 2.18 BLEEDING BRAKES.

NOTE

Avoid making hard stops for the first 100 miles (160 km). This break-in period allows the new pads to become conditioned to the brake discs.

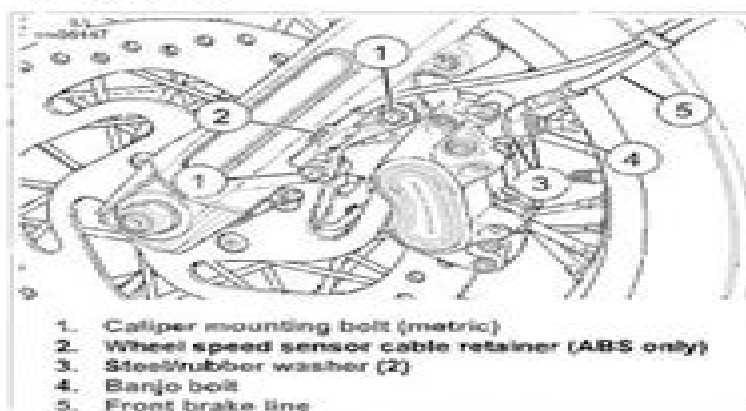


Figure 2-47. Front Brake Caliper

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Ford Motor Company



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Harley-Davidson FLS/FXS/FXC Softail Series 2011-2016 Editors of Clymer Manuals,2016-06-15 FLS 103 Softail Slim 2012 2016 FLSS 110 Softail Slim 2016 FLSTC Heritage Softail Classic 2011 FLSTC 103 Heritage Softail Classic 2012 2016 FLSTC ANV Heritage Softail Classic 110th Anniversary Edition 2013 FLSTF Fat Boy 2011 FLSTF Fat Boy 103 2012 2016 FLSTF Fat Boy Lo 103 2012 2016 FLSTFB Fat Boy Lo 2011 FLSTFB ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFB 103 Fat Boy Lo 2012 2016 FLSTFB 103 ANV Fat Boy Lo 110th Anniversary Edition 2013 FLSTFBS 110 Fat Boy Lo 2016 FLSTN Softail Deluxe 2011 FLSTN 103 Softail Deluxe 2012 2016 FLSTNSE CVO Softail Deluxe 2014 FLSTSB Softail Cross Bones 2011 FTSTSE2 CVO Softail Convertible 2011 FTSTSE3 CVO Softail Convertible 2012 FXCWC Rocker C 2011 FXS 103 Blackline 2012 2013 FXSB 103 Softail Breakout 2014 2016 FXSBSE 110 Softail Breakout 2013 2015 FXST 103 Softail Standard 2011 2013 TROUBLESHOOTING LUBRICATION MAINTENANCE AND TUNE UP ENGINE TOP END ENGINE LOWER END CLUTCH AND EXTERNAL SHIFT MECHANISM TRANSMISSION AND INTERNAL SHIFT MECHANISM FUEL EMISSION CONTROL AND EXHAUST SYSTEMS ELECTRICAL SYSTEM COOLING SYSTEM WHEELS TIRES AND DRIVE CHAIN FRONT SUSPENSION AND STEERING REAR SUSPENSION BRAKES BODY AND FRAME COLOR WIRING DIAGRAMS 93 - 97 Ford Ranger Repair Manual , This is the PDF service repair manual for the Ford Ranger 1993 1997 The same manual autosshops and dealers reference to This isnt your everyday off the shelf autostore manual This manual is guranteed to be better than any autostore manual Detailed drawings Detail diagrams Detail step by step instructions Covers more than standard manuals Available as PDF no more damage manuals Chapters include Body Frame and Mounting Engine Suspension Driveline Brakes Transmission Clutch Exhaust system Fuel system Steering Climate Control system Instrumentation and Warning systems Battery and charging system Audio system Lighting Electrical Power supply **Ford Escort & Orion** ,1996 Ford Galaxy Service and Repair Manual M. R. Storey,2012 This book provides information on routine maintenance and servicing with tasks described and photographed in a step by step sequence so that even a novice can do the work **Service Manual** ,1968 **Chilton Ford Service Manual, 2010 Edition (2 Volume Set)** Chilton Automotive Editorial Staff,Chilton Book Company,2010-01-05 The Chilton 2010 Ford Service Manuals now include even better graphics and expanded procedures Chilton s editors have put together the most current automotive repair information available to assist users during daily repairs This new two volume manual set allows users to accurately and efficiently diagnose and repair late model cars and trucks Trust the step by step procedures and helpful illustrations that only Chilton can provide These manuals cover 2008 and 2009 models plus available 2010 models Ford Focus Service and Repair Manual Robert Jex,Peter T. Gill,2001 Hatchback Saloon Estate inc special limited editions Does NOT cover ST or RS models Petrol 1 4 litre 1388cc 1 6 litre 1596cc 1 8 litre 1796cc 2 0 1989cc Turbo Diesel 1 8 litre 1753cc Endura Di Does NOT cover Duratorq TDCi Diesel engine introduced Spring 2001 Service Repair Manual David Brown Tractors Ltd,1979

Service Manual Studebaker-Packard Corporation. Packard Division,1955 **112 Conventional Service Manual**
 ,1989 **Medium Conventional Service Manual** Freightliner Corporation (Portland, Or.),1985 1959-1969 FL Factory
Service Manual ,2021-11-15 Factory style service manual includes detailed Linkert repair and cross reference of old to new
 numbers for Knucklehead models Detailed service manual is also for FLH models including Linkert and Tillotson carburetors
American Service Manual Champion Electric Corporation,1946 *Fordomatic Service Manual Service Manual*
 Paul-Marsh Co,1957 **1994 Ford Car & Truck Powertrain Control / Emissions Diagnosis Service Manual OBD-I**
(Doesn't Cover - 3.8L Mustang, 4.6L Thunderbird/Cougar) Ford Motor Company,2024-04-02 This 1994 Ford Car Truck
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 Wagon F Super Duty F 53 Motorhome Chassis F 59 Commercial Stripped Chassis CF7000 CF8000 F 600 F 700 F 800
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