



83/99/54/15

- Output shaft.
- Motor case
- Swash plate
- 4. Piston
- 5. Cylinder block
- 6. Valve plate
- 7. End cover
- 8. Cover
- 9. Spool return spring

#### Outline

Pressurized oil sent from pump is converted to rotation energy and is transmitted to output shaft.

#### Structure

- Cylinder block (5) is supported to shaft (1) by a spline (16), and shaft (1) is supported by front and rear bearings (18) and (15).
- The end of piston (4) has a concave ball shape, and shoe (17) is caulked to it, to form one unit.
- Piston (4) and shoe (17) form a spherical bearing.
- Piston (4) performs motion relative to the axial direction inside each cylinder chamber of cylinder block (5).

- Flashing shuttle valve
- 11. Bypass valve
- 12. Spool return spring
- 13. Plug
- 14. Charge relief valve
- 15. Bearing (rear)
- 16 Seline
- 17. Shoe
- 18. Bearing (front)

 Cylinder block (5) performs rotation relative to valve plate (6) while sealing the pressurized oil, and this surface ensures that the hydraulic balance is maintained correctly. The oil inside each cylinder chamber of cylinder block (5) is sucked in and discharged through valve plate (6).

# Komatsu D155ax 5 Dozer Service Workshop Repair Manual

**Terry C. Jones** 

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