

Figure 20 Timing Gears

- Camshaft Gear Crankshaft Gear
- Camshaft Drive Gear
- 4. Injection Pump Drive Gear



Figure 21 Measuring Timing Gear Backlash

- Comshaft Gear
- Oil Slinger (Reference Only)
- 3 Feeler Gauge 4. Camshaft Drive Gear

- Remove the power steering pump where fitted, see "STEERING SYSTEMS"-Part 9.
- Withdraw the retaining bolts then remove the front cover and gasket. Remove the oil slinger.
- Before removing the timing gears, Figure 20, use a dial indicator or feeler gauges, to measure the backlash between each set of mating gears, Figure 21. Rotate the gears and check the backlash at four equidistant points on the gears. Renew the gears if the backlash exceeds the specified limits, see "Specifications" - Chapter
- 7. Pry the camshaft gear away from the thrust plate and using a dial indicator or feeler gauges, measure the clearance, Figure 22. Install a new camshaft thrust plate if the camshaft end play exceeds the specified limits, see "Specifications" Chapter 4.

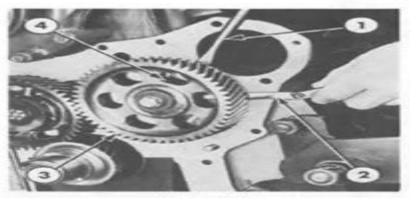


Figure 22 Measuring Camshaft End Play

- Screwdriver
- Feeler Gauge Carnshaft Gear
- Thrust Plate

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Table of Contents Ford 7610 Workshop Manual

- 1. Understanding the eBook Ford 7610 Workshop Manual
 - The Rise of Digital Reading Ford 7610 Workshop Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Ford 7610 Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford 7610 Workshop Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Ford 7610 Workshop Manual
 - Personalized Recommendations
 - Ford 7610 Workshop Manual User Reviews and Ratings
 - Ford 7610 Workshop Manual and Bestseller Lists
- 5. Accessing Ford 7610 Workshop Manual Free and Paid eBooks
 - Ford 7610 Workshop Manual Public Domain eBooks
 - Ford 7610 Workshop Manual eBook Subscription Services
 - Ford 7610 Workshop Manual Budget-Friendly Options

- 6. Navigating Ford 7610 Workshop Manual eBook Formats
 - o ePub, PDF, MOBI, and More
 - Ford 7610 Workshop Manual Compatibility with Devices
 - Ford 7610 Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford 7610 Workshop Manual
 - Highlighting and Note-Taking Ford 7610 Workshop Manual
 - Interactive Elements Ford 7610 Workshop Manual
- 8. Staying Engaged with Ford 7610 Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford 7610 Workshop Manual
- 9. Balancing eBooks and Physical Books Ford 7610 Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford 7610 Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ford 7610 Workshop Manual
 - Setting Reading Goals Ford 7610 Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford 7610 Workshop Manual
 - Fact-Checking eBook Content of Ford 7610 Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

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