

SHOP MANUAL

Galion Manufacturing Division

Case Industries, Inc., Galesburg, Ohio 44833, U.S.A.

TRANSMISSION

(MODEL 2420)

The following instructions will cover the disassembly and assembly of the four speed full reversing powershift transmission used in the following Galion motor graders and cranes.

Graders

T-500A
T-600A
T-500L
T-600B (DI engine only)

Cranes

90A
100A
110A
120A
130A

Lubricant ----- Automatic transmission fluid Type A, Suffix A, or Dexron.

Torques ----- Standard torques apply unless otherwise stated.

Drawing and dimensions of tool recommended for use in disassembly and assembly of the clutches located on the back of this page.

CAUTION

ALL COMPONENTS MUST BE PROPERLY SUPPORTED DURING DISASSEMBLY AND ASSEMBLY.

ALL JACKING HOISTING AND GENERAL WORKSHOP EQUIPMENT REQUIRED FOR THIS OPERATION MUST BE IN GOOD WORKING ORDER.

EXTREME CAUTION TO BE OBSERVED AT ALL TIMES TO PREVENT INJURY.

SAFE WORKSHOP PRACTICES ARE A MUST.

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BINDER

GRADER
CRANE

FILE

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SECTION

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Galion 150a Service Manual

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