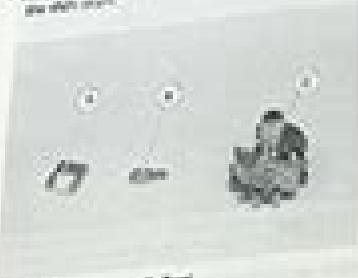


Insert a clean cloth into the crankcase opening around the camshaft end to keep the parts well lubed with the oil.

Install the shift shaft washer and nut, verifying that the shift shaft:



A. Washer  
B. Nut  
C. Nut

Adjust the shift shaft positioning correctly, and put the spring back into position.

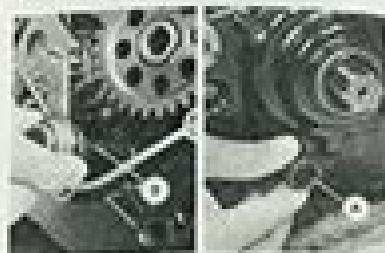


Check to see if the return spring pin is loose. If it is loose, remove it and apply a locking agent to the threads. Turn screw it back in, tightening the locknut.

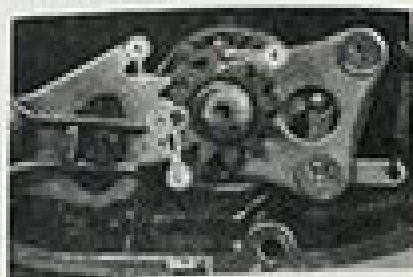


A. Return Spring Pin

Wipe the shift shaft off and push (insert) back in the crankcase shift shaft oil seal, insert the secondary shift mechanism shaft through the crankcase, and fit the nut of the shift shaft gear back onto the master tooth of the output gear.



A. Shift Shaft Oil Seal Guide, 57001-204  
B. External Shift Mechanism



A. Shift Shaft Gear  
B. Washer Gear

Install the thrust washer, output shaft idle gear, thrust washer, and circlip. The side of the hub that protrudes the most faces in.

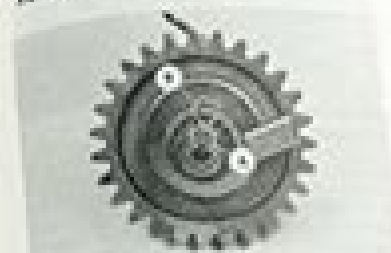


A. Thrust

Insert the kick spring assembly with the thrust washer, and turn the kick shaft at the top clockwise.

"NOTES"

After installing nut on the kick shaft, place the washer gear directly back with the pin and nut on the shaft.



A. Kick Shaft (Kick Shaft)  
B. Kick Shaft (Kick Shaft)

**CAUTION**

Alignment of the output gear changes the kick spring pressure. If the kick spring pressure is too high, partial mesh of the kick gear and the output gear could cause kick mechanism noise. If the kick spring pressure is too loose, the kick spring could weaken or break.

Put the kick spring back into the kick spring housing, with the washers on the right side of the crankcase.

Insert the primary gear by hand with the hole facing outward to accommodate the toothed washer.



A. Primary Gear  
B. Washers

Once the primary gear is fully in place, place a new toothed washer with the tooth facing over the hole in the primary gear, and put on the primary gear nut.

Insert the thrust washer, thrust roller bearing, thrust bearing, and thrust washer in the order.



A. Kick Spring  
B. Spring

Insert the kick shaft in the pin in the crankcase, and put on the washers.

Place the kick shaft with the thrust roller, and adjust the washers to the right. If 1/2" of space remains



A. Kick Shaft  
B. Gear

When the kick shaft has the

"NOTES"

When replacing any shaft in the transmission, place the thrust roller, place the thrust roller in the thrust bearing housing in the right side of the engine.

Thrust Roller Installation

# Kdx 250 Service Manual

**Kawasaki Jūkōgyō Kabushiki Kaisha.  
Baikubu**



## **Kdx 250 Service Manual:**

**Kawasaki '91 KDX250 Motorcycle Service Manual Supplement** Kawasaki Jūkōgyō Kabushiki Kaisha,1991

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