

Machine / Device		CNC Machine (Asset #256-05)				
Task	Frequency	Description of maintenance task			Estimated Time (Minutes):-	
Process	Key	Standard	Specification	Tools / Materials	Note Condition / Corrective Action	Complete
Check the hydraulic pressure	D	4,500psi	4" ±2%	Pressure gauge	Measured pressure at 4,500 Mpa	<input checked="" type="checkbox"/> Complete
Check hydraulic fluid levels	D	To optimum level mark	between min and max levels	Visual	Checked all hydraulic fluid levels and all OK	<input checked="" type="checkbox"/> Complete
Make sure cool fluid levels are at the correct levels	D	To optimum level mark	between min and max levels	Visual	Cooling fluid level was low, added more fluid topping up to correct levels	<input checked="" type="checkbox"/> Complete
Clean out all chips and swarf	D	Ensure machine is clear from chips and swarf	no chips or swarf	Brush, vacuum system, compressed air gun	Machine totally cleared out	<input checked="" type="checkbox"/> Complete
Clean filters on coolant tank	M	Clean with compressed air and clean water	No dirt or/oil filter	Brush, vacuum system, compressed air gun	Checked and cleaned coolant filter - filter clean (NOTE, may need changing on next schedule)	<input checked="" type="checkbox"/> Complete
Check and add grease to chip conveyor chain	M	Apply grease to chain	Machine specified grease	Grease gun	Checked, cleaned and applied new grease to chain	<input checked="" type="checkbox"/> Complete
Clean coolant tank of sludge, chips, and oil	1h	Brush, clean, check	Brush, clean, check, refill	Jetifier pump, cleaning materials	Tank completely drained and cleaned, checked for damage and leak points, all OK, refilled to correct level	<input checked="" type="checkbox"/> Complete
Remove chain pins, clean, check for damage	1h	No damage or play on pins or chain	Max 0.002" total play	Cleaning materials, compressed air, oil	No damage or loose pins on pins. Total float or movement was less than 0.002"	<input checked="" type="checkbox"/> Complete

# Functional Maintenance Program Sample

**SA Adler**



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## **Table of Contents Functional Maintenance Program Sample**

1. Understanding the eBook Functional Maintenance Program Sample
  - The Rise of Digital Reading Functional Maintenance Program Sample
  - Advantages of eBooks Over Traditional Books
2. Identifying Functional Maintenance Program Sample
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Functional Maintenance Program Sample
  - User-Friendly Interface
4. Exploring eBook Recommendations from Functional Maintenance Program Sample
  - Personalized Recommendations
  - Functional Maintenance Program Sample User Reviews and Ratings
  - Functional Maintenance Program Sample and Bestseller Lists

5. Accessing Functional Maintenance Program Sample Free and Paid eBooks
  - Functional Maintenance Program Sample Public Domain eBooks
  - Functional Maintenance Program Sample eBook Subscription Services
  - Functional Maintenance Program Sample Budget-Friendly Options
6. Navigating Functional Maintenance Program Sample eBook Formats
  - ePub, PDF, MOBI, and More
  - Functional Maintenance Program Sample Compatibility with Devices
  - Functional Maintenance Program Sample Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Functional Maintenance Program Sample
  - Highlighting and Note-Taking Functional Maintenance Program Sample
  - Interactive Elements Functional Maintenance Program Sample
8. Staying Engaged with Functional Maintenance Program Sample
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Functional Maintenance Program Sample
9. Balancing eBooks and Physical Books Functional Maintenance Program Sample
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Functional Maintenance Program Sample
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Functional Maintenance Program Sample
  - Setting Reading Goals Functional Maintenance Program Sample
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Functional Maintenance Program Sample
  - Fact-Checking eBook Content of Functional Maintenance Program Sample
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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