

Fill with the cylinder and head jacket with water and start the pump. The water pump is now left disconnected from the cylinder for the present. Stop the engine slowly until the water in the cylinder begins to boil and then stop the engine and go over all the cylinder head nuts, tightening any that require it. Let the water in the cylinder cool down and when the water has cooled down fill the radiator to the correct level.



FIG. 13. REMOVAL OF SHAFTS FROM ENGINE AND TRANSMISSION UNIT

REMOVAL OF FRAME FROM POWER AND TRANSMISSION UNIT. (Figs. 13, 14, & 15).

In order to do any work on internal parts of the engine, starter mechanism, clutch or gearbox the main frame must be removed from the unit leaving the assembly for attention.

The manner in which this is done differs slightly from that employed on earlier models and is easier and quicker than before, as there is no necessity to take the front fork and wheel assembly out of the steering head. The unit can in fact be free for any work to be done to it in from fifteen to twenty minutes by one man with occasional assistance. Proceed as follows:—

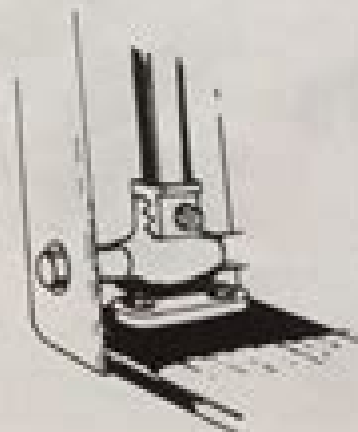
Draw out the water through the cylinder head drain holes. Detach the hot pipe at the carburettor, unscrew the mixing chamber top and pull out the throttle valve.

Remove the battery and, working under the edge of the frame, unscrew the speaker from the drive from the bearing in the gearbox front cover and pull the drive clear. Unhook the clutch cable nipple from the transmission in the handlebar lever. This is made easier by removing the lever post on first. Pull the clutch cable assembly down into the frame and let it hang clear.

FIG. 14. REMOVAL OF BOLT FROM FRAME ASSEMBLY
(Frame is shown that way)



FIG. 15. BOTTOM END OF TUBULAR FRAME ASSEMBLY



Le Velocette Workshop Manual

Camilla Rothe



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Table of Contents Le Velocette Workshop Manual

1. Understanding the eBook Le Velocette Workshop Manual
 - The Rise of Digital Reading Le Velocette Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Le Velocette Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Le Velocette Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Le Velocette Workshop Manual
 - Personalized Recommendations
 - Le Velocette Workshop Manual User Reviews and Ratings
 - Le Velocette Workshop Manual and Bestseller Lists

5. Accessing Le Velocette Workshop Manual Free and Paid eBooks
 - Le Velocette Workshop Manual Public Domain eBooks
 - Le Velocette Workshop Manual eBook Subscription Services
 - Le Velocette Workshop Manual Budget-Friendly Options
6. Navigating Le Velocette Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Le Velocette Workshop Manual Compatibility with Devices
 - Le Velocette Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Le Velocette Workshop Manual
 - Highlighting and Note-Taking Le Velocette Workshop Manual
 - Interactive Elements Le Velocette Workshop Manual
8. Staying Engaged with Le Velocette Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Le Velocette Workshop Manual
9. Balancing eBooks and Physical Books Le Velocette Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Le Velocette Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Le Velocette Workshop Manual
 - Setting Reading Goals Le Velocette Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Le Velocette Workshop Manual
 - Fact-Checking eBook Content of Le Velocette Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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