Code	Group	Description	Modal	Page 10	
G00	1	Rapid Move	Y		
G01	1	Linear Feed Move	Y	10	
G02	1	Clockwise Arc Feed Move	Y	11	
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G09	0	Exact stop	N	14	
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G12	1	Clockwise Circle	Y	18	
G13	1	Counter Clockwise Circle	Y	18	
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G Code List Mazak

R Barnett

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