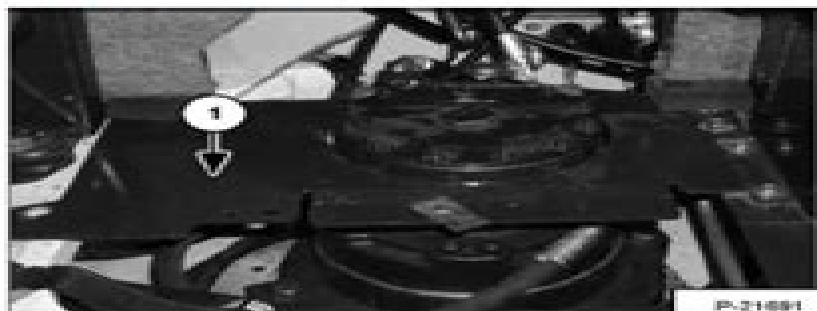


SWING MOTOR (CONT'D)

Removal And Installation (Cont'd)

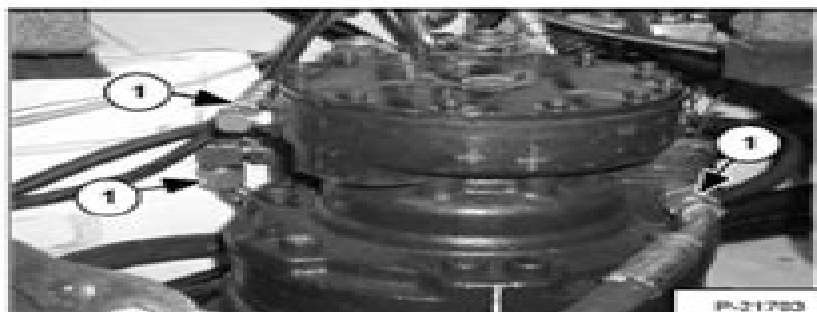
Figure 20-90-13



Lift and remove the floor panel (Item 1) [Figure 20-90-13] from the cab.

Mark all hydraulic hoses, for proper installation.

Figure 20-90-14

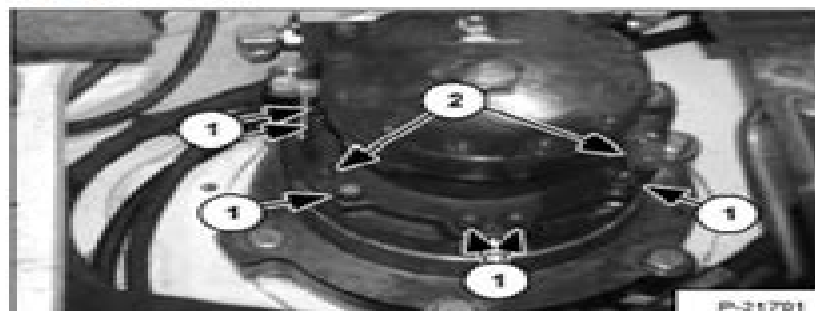


Disconnect the three hydraulic hoses (Item 1) [Figure 20-90-14] from the swing motor.

Cap and plug the hoses and fittings.

NOTE: The brake can be replaced without removing the swing motor from the excavator. Follow the brake replacement procedure listed in the swing motor disassembly section. (See Page 20-90-7.)

Figure 20-90-15



Remove the ten (10 mm) swing motor mounting bolts (Item 1) [Figure 20-90-15].

Installation: Coat threads with non-permanent blue grade thread lock adhesive. Tighten all bolts snug. Then tighten the mounting bolts to 110 ft.-lbs. (149 Nm) torque.

NOTE: The socket head bolts (Item 2) [Figure 20-90-15] are 6 mm and fasten the motor cam ring to the motor housing. Do Not remove these bolts when removing the swing motor mounting bolts.

Figure 20-90-16



Disconnect the three hydraulic hoses (Item 1) [Figure 20-90-16] from the cross port block.

Cap and plug the hoses and fittings.

Manual Engine D 341

PT Brinkman

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the PT Brinkman text.

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Table of Contents Manual Engine D 341

1. Understanding the eBook Manual Engine D 341

- The Rise of Digital Reading Manual Engine D 341
- Advantages of eBooks Over Traditional Books
- 2. Identifying Manual Engine D 341
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Engine D 341
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Manual Engine D 341
 - Personalized Recommendations
 - Manual Engine D 341 User Reviews and Ratings
 - Manual Engine D 341 and Bestseller Lists
- 5. Accessing Manual Engine D 341 Free and Paid eBooks
 - Manual Engine D 341 Public Domain eBooks
 - Manual Engine D 341 eBook Subscription Services
 - Manual Engine D 341 Budget-Friendly Options
- 6. Navigating Manual Engine D 341 eBook Formats
 - ePub, PDF, MOBI, and More
 - Manual Engine D 341 Compatibility with Devices
 - Manual Engine D 341 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Engine D 341
 - Highlighting and Note-Taking Manual Engine D 341
 - Interactive Elements Manual Engine D 341
- 8. Staying Engaged with Manual Engine D 341
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Engine D 341

9. Balancing eBooks and Physical Books Manual Engine D 341
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Engine D 341
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manual Engine D 341
 - Setting Reading Goals Manual Engine D 341
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual Engine D 341
 - Fact-Checking eBook Content of Manual Engine D 341
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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