

Installation Instructions Cadillac SRX

Part Numbers:
75682
87573
44638
78187 U-Bowl

Do Not Exceed Lower of Towing Vehicle
Manufacturer's Rating or

Hitch type	Max Gross Trailer WT (LBS)	Max Tongue WT (LBS)
Weight Distributing	5000 (2270 Kg)	500 (227 Kg)
Weight Carrying Ball Mount	4000 (1815 Kg)	400 (182 Kg)

Wiring Access Location:

Hitch Shown in Proper Position

Equipment Required:

Fastener Kit: 75682P

Wrenches: 19mm, 10mm
Deep well socket, Small Flat
Blad Screwdriver & Philips
Tip Screwdriver

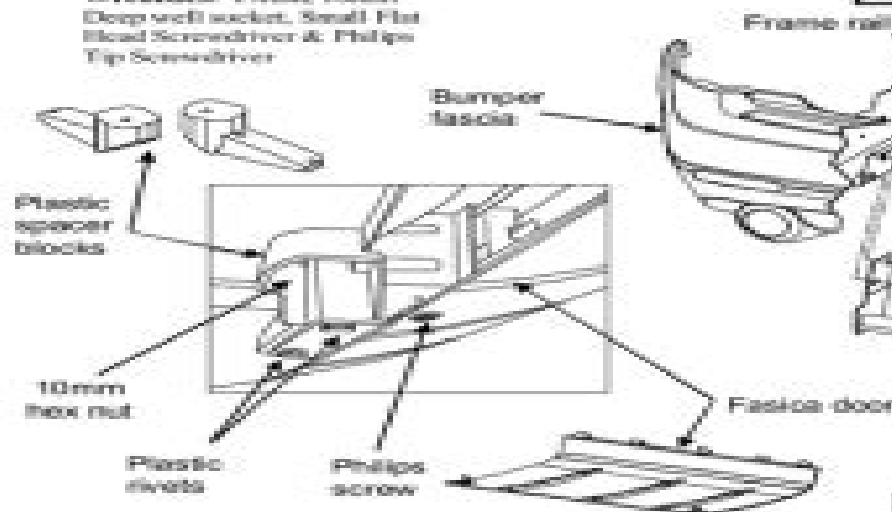
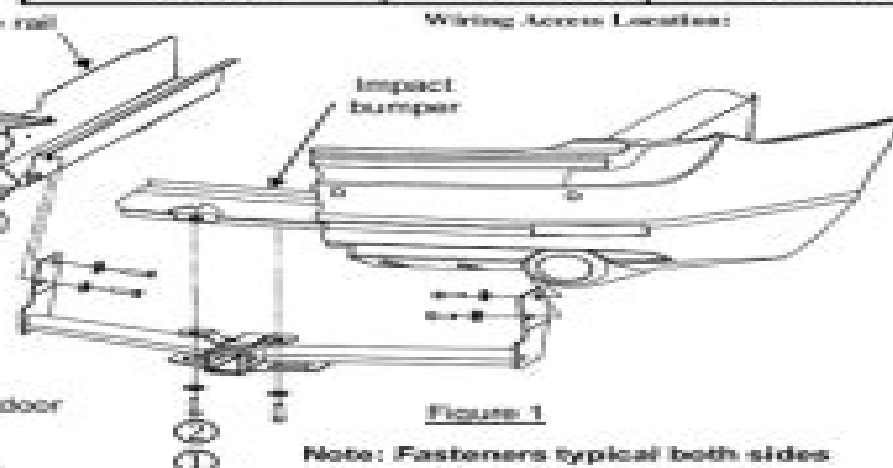


Figure 2



Note: Fasteners typical both sides

①	Qty. (6)	Hex Bolt M12X1.75X40-CL5.8
②	Qty. (6)	Conical washer 1/2"

1. Remove fascia door from bumper fascia using a philips tip screwdriver (2 screws). Remove the (4) plastic rivets that fasten the fascia tabs to the plastic spacer block. Note: Remove the center of the rivet with a screwdriver by first pulling out center post of rivet. Rivet can then be pushed out by hand. Rivets to be reinstalled. Return plastic fascia covering and screws to vehicle owner. See Figure 2.
2. Remove plastic spacer block that the bumper fascia was attached to with a 10mm socket, to be reinstalled.
3. Carefully, pull the electrical wiring harness located on the inside of the drivers side rail away from rail while installing the hitch.
4. Raise the hitch into position, carefully, lifting the hitch over the fascia (where needed). Secure to impact bumper with M12 bolts and conical washers into the existing weld nuts, as shown Figure 1. Install remaining fasteners as shown.
5. Tighten all fasteners to the required torque specifications shown below.
6. Reinstall the plastic spacer blocks and (4) plastic fascia rivets removed in step 1 & 2.

Tighten all M12 CL 5.8 fasteners with torque wrench to 55 Lb.-Ft. (52 N•M)

Never check hitch frequently, making sure all fasteners and ball are properly tightened. If hitch is removed, plug all holes in truck body or other body panels to prevent entry of water and exhaust fumes. A hitch or ball which has been damaged should be removed and replaced. Observe safety precautions when working. Use safety glasses and wear eye protection. Do not use sockets or attachment tools with a torch.

Hidden Hitch S Guide

Yan Bai



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Technical Manual United States Department of the Army,1967 *Official Gazette of the United States Patent and Trademark Office* United States. Patent and Trademark Office,2002 *Field & Stream* ,1981-08 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations The Complete Trailer Handbook Richard Newton,2008 **Cruising World** ,1976-01 Official Gazette of the United States Patent Office United States. Patent Office,1973 *Official Gazette of the United States Patent Office* USA Patent Office,1929 **Agricultural Policies in 1966: Europe, North America, Japan** Organisation for Economic Co-operation and Development,1920

Billboard ,1958-02-17 In its 114th year Billboard remains the world s premier weekly music publication and a diverse digital events brand content and data licensing platform Billboard publishes the most trusted charts and offers unrivaled reporting about the latest music video gaming media digital and mobile entertainment issues and trends Scientific Canadian Mechanics' Magazine and Patent Office Record Canada. Patent Office,1887 *Analysis of Machine Elements Using SOLIDWORKS Simulation 2024* Shahin S. Nudehi,John R. Steffen, Designed for first time SOLIDWORKS Simulation users Focuses on examples commonly found in Design of Machine Elements courses Many problems are accompanied by solutions using classical equations Combines step by step tutorials with detailed explanations of why each step is taken Analysis of Machine Elements Using SOLIDWORKS Simulation 2024 is written primarily for first time SOLIDWORKS Simulation 2024 users who wish to understand finite element analysis capabilities applicable to stress analysis of mechanical elements The focus of examples is on problems commonly found in introductory undergraduate Design of Machine Elements or similarly named courses In order to be compatible with most machine design textbooks this text begins with problems that can be solved with a basic understanding of mechanics of materials Problem types quickly migrate to include states of stress found in more specialized situations common to a design of mechanical elements course Paralleling this progression of problem types each chapter introduces new software concepts and capabilities Many examples are accompanied by problem solutions based on use of classical equations for stress determination Unlike many step by step user guides that only list a succession of steps which if followed correctly lead to successful solution of a problem this text attempts to provide insight into why each step is performed This approach amplifies two fundamental tenets of this text The first is that a better understanding of course topics related to stress determination is realized when classical methods and finite element solutions are considered together The second tenet is that finite element solutions should always be verified by checking whether by classical stress equations or experimentation Each chapter begins with a list of learning objectives related to specific capabilities of the SOLIDWORKS Simulation program introduced in that chapter Most software capabilities are repeated in subsequent examples so that users gain familiarity with their purpose and are capable of using them in future problems All

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