

# SHOP MANUAL

**Gallion Manufacturing Division**

Gallion Industries, Inc., Galien, Ohio 44823, U.S.A.

## TRANSMISSION

(MODEL 2420)

The following instructions will cover the disassembly and assembly of the four speed full reversing powershift transmission used in the following Gallion motor graders and cranes.

### Graders

T-500A  
T-600A  
T-500L  
T-600B (DI engine only)

### Cranes

90A  
100A  
110A  
120A  
130A

Lubricant ----- Automatic transmission fluid type A, Suffix A, or Dexron.

Torques ----- Standard torques apply unless otherwise stated.

Drawing and dimensions of tool recommended for use in disassembly and assembly of the clutches located on the back of this page.

## CAUTION

ALL COMPONENTS MUST BE PROPERLY SUPPORTED DURING DISASSEMBLY AND ASSEMBLY.

ALL JACKING HOISTING AND GENERAL WORKSHOP EQUIPMENT REQUIRED FOR THIS OPERATION MUST BE IN GOOD WORKING ORDER.

EXTREME CAUTION TO BE OBSERVED AT ALL TIMES TO PREVENT INJURY.

SAFE WORKSHOP PRACTICES ARE A MUST.

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**BINDER**

GRADER  
CRANE

**FILE**

**C**

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# Galion 150a Service Manual

**Arturo Cuomo**



**Galion 150a Service Manual:**

**Congressional Record** United States. Congress,1975      *The Waterways Journal* ,1991-08      **Financial Mail** ,1983  
**General Service Manual for Stinson Voyager 150** Consolidated Vultee Aircraft Corporation. Stinson Division,1946

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