

**Most Important Controller Parameters for Use with Troubleshooting:**

If the "Engine Torque" is greater than "Target Torque", The heater is OFF. "Power Control" = 0.

"Power Control" is the present output to the heater. It is limited to the minimum of:  
 1) "Health Control Limit" (70% - 95%), 2) "Temp-Control Limit" (500 F - 750 F), and  
 3) "Control Limit (RVT)".

- 1) above is derived from "Heater Health" which must remain less than 95%. (range 80% - 95%).
- 2) above is derived from "Heater In Temp", greater than 500 F up to 750 F. Greater than 750 F sets 2) above to minimum.
- 3) above is derived from bus voltage. It is the normal limit to heater "Power Control" which is 15 Kw.

"Turbo Inlet Temperature" sets "Target Torque" which is the "Power Control" setpoint. It can increase up to 30%.

The system will derate if the "Wattow Watchdog" reaches zero.

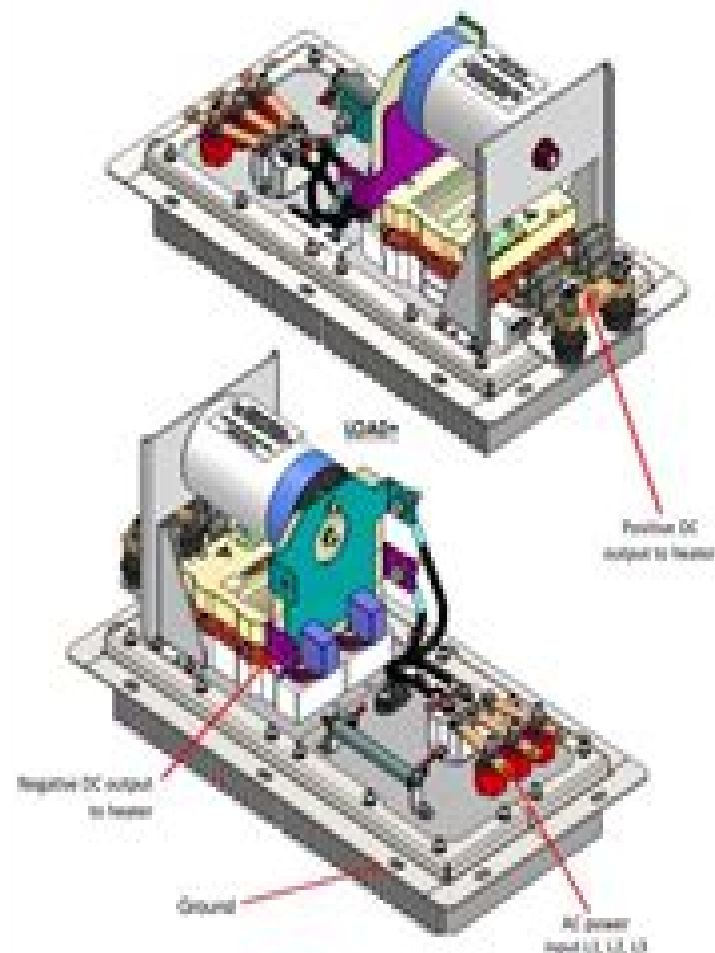
**System Measurements**

Use of the LED's and controller data screen will provide the quickest method to locating a problem with the system.

Check the LED's first and compare them against the list shown above. If it is not clear what the problem is, connect the DooTek tool with a lap top-computer and retrieve the controller data screen.

To measure the heater voltage, remove the cover from the terminal box attached to the heater. There are three wires connecting to the heater, DC voltage +, DC voltage - and ground. The signal to the heater is a PWM waveform. The voltage can be as high as 480 volts DC. Use a multimeter rated for 1000 volts. If the voltage is less than 270 volts, the heater is OFF. Information from the controller data screen will indicate if the heater should be ON or OFF.

Control power is provided by the battery based electrical system on the generator. This is fuse protected by a 5-amp fuse, F1, in the RMS control harness. Voltage will be 12 volts on some generators and 24 volts on some generators.

**Chopper Voltage Measurements and Connections**

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# G50maintenance And Service Guide

**J Spring**



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