

C.4.

To Dismantle Vertical Type (see Fig. 4)

1. Remove long bolt 12 which screws into boss filter base.
2. Tap head assembly 3 free from barrel 2, withdraw element 21 and remove "C" spring 20 from boss.
3. Remove top pressure plate 19, felt washer 18, plain washer 17, and element locating spring 16.

7. Tap base assembly off barrel 2.

8. From base assembly remove "C" spring 22. Detach pressure plate 23 and felt washer 24 from boss and rubber jointing 25 from its groove.

9. Wash all parts in paraffin and rebuild base assembly.

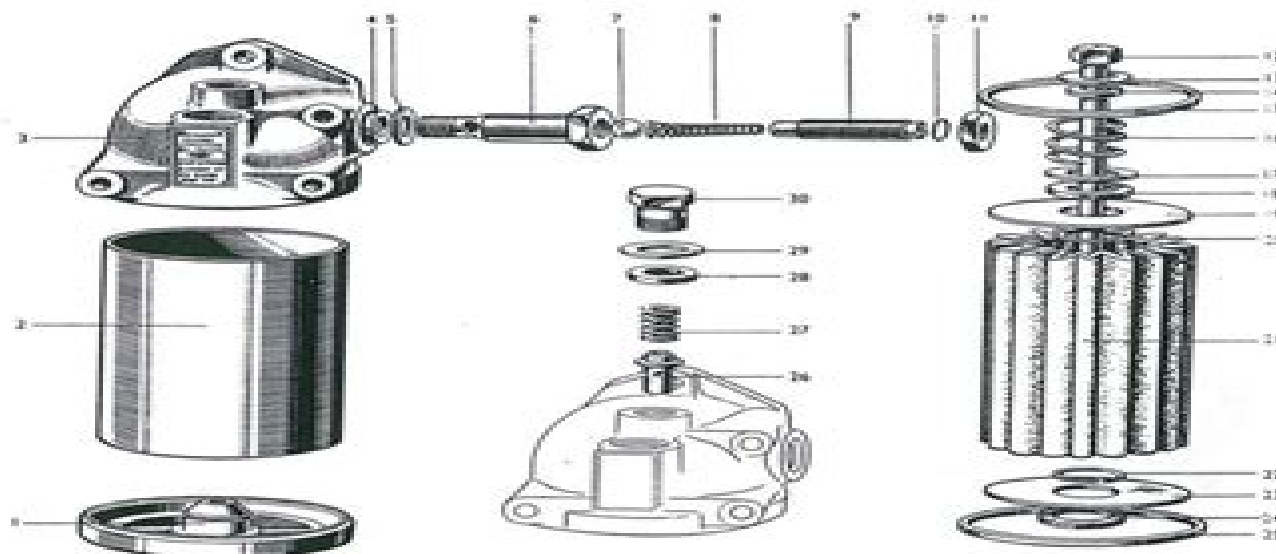


FIG. 4

4. Unscrew and remove safety valve plug 30, spring 27, and valve 26. Remove plug washer 29, and rubber sealing washer 28 from recess in plug boss.
5. Withdraw pressure relief valve assembly with washer 5 and seal 4 after unscrewing the larger hexagon on body 6.
6. Dismantle pressure relief valve assembly by unscrewing locknut 11 and plug 9 and withdrawing spring 8 and ball 7.

Re-Assembly of vertical type

Before re-assembly, carefully scrape all paint and dirt from machined faces and bosses, wash all parts in paraffin and blow out with compressed air. Re-new any defective part, paying particular attention to rubber and felt sealing washers.

1. Insert ball 7 in pressure relief valve body 6 and locate spring 8 with its

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Table of Contents Mf 50d Workshop Manual

1. Understanding the eBook Mf 50d Workshop Manual
 - The Rise of Digital Reading Mf 50d Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Mf 50d Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Mf 50d Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Mf 50d Workshop Manual
 - Personalized Recommendations
 - Mf 50d Workshop Manual User Reviews and Ratings
 - Mf 50d Workshop Manual and Bestseller Lists
5. Accessing Mf 50d Workshop Manual Free and Paid eBooks

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 - Highlighting and Note-Taking Mf 50d Workshop Manual
 - Interactive Elements Mf 50d Workshop Manual
- 8. Staying Engaged with Mf 50d Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Mf 50d Workshop Manual
- 9. Balancing eBooks and Physical Books Mf 50d Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Mf 50d Workshop Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Mf 50d Workshop Manual
 - Setting Reading Goals Mf 50d Workshop Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mf 50d Workshop Manual
 - Fact-Checking eBook Content of Mf 50d Workshop Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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