

ASNT Level III: Liquid Penetrant Testing

1 of 5 Questions and Answers 100% correct

1.1 Liquid penetrant testing is defined as: - answer a physical chemical process

1.2 The superseded classification of groups include which of the following? - answer Removal method, type of penetrant, sensitivity, emulsifier and developer.

1.3 The classification term TYPE refers to the type of: - answer dye in the penetrant

1.4 The classification term METHOD refers to the method of: - answer removing penetrant

1.5 In the SYSTEM CONCEPT, a system consists of: - answer penetrant and emulsifier

1.6 Developers in the military specification are listed by form. What is FORM d? - answer Non-aqueous

1.7 When penetrant materials are qualified, they are tested with set provisions. What are the provision requirements for qualifying a Type I penetrant? - answer Method B penetrants are tested using a dry developer.

1.8 According to SNT-TC-1A, the number of training hours required for direct certification to Level II is: - answer 12 hrs

1.9 Penetrant bleedout of an indication magnifies the apparent size of the discontinuity making it easier to detect. - answer True

1.10 The ultimate reliability and confidence in liquid penetrant testing is based on the: - answer operator of the process

1.11 Military specifications for penetrants list penetrants by systems. Which of the following systems is the most sensitive? - answer Type I, Method C, level 4

1.12 The groups listed in the military specifications have five levels of sensitivity. The lowest sensitivity level is: - answer level 1/2

2.1 A visible dye penetrant is not as sensitive as most fluorescent dye penetrants because: - answer all of the above (a red visible dye needs a thicker threshold film; a visible dye does not emit light to attract the eye; a thick developer coat to provide a good white background can mask an indication)

Liquid Penetrant Testing Questions And Answers Asnt

Lei Shi

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