

FX2N

FX2N-2000 MR2000 INTERFACE BLOCK

HARDWARE MANUAL

JY0207001A

This manual contains the diagrams and explanations which will guide the reader to the correct installation and operation of the FX2N-2000 MR2000 interface block. It should be read and understood before attempting to install or use the unit. Further information can be found in the FX2N MR2000 manual, etc. FX2N series hardware manuals.

It is best at any stage during the installation of the FX2N-2000 MR2000 interface block, always consult a professional electrical engineer who is qualified and trained to the local and national standards.

1. INTRODUCTION

The MR2000 interface block FX2N-2000 (hereafter referred to as "2000") is connected to the 7 bit parallel communication to realize full duplex serial data communication with another MR2000 interface such as external computer, for data transfer, parallel I/O.

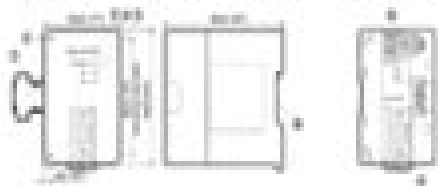
- Two or more devices with MR2000 interface can be connected to an FX2N programmable controller by using the MR2000 special function block. Up to eight special function block can be added to the FX2N series programmable controller. (Refer to section 2.1)
- Communication required to process full duplex equipment communication between MR2000 device is specified through buffer memory (BFM). The MR2000 instruction is used for the buffer memory.
- The communication buffer can accommodate 1024 bytes/20 words. When the MR2000 interface connection mode is used, data exceeding 1024 bytes/20 words can also can be received.

2. MR2000 connection function

This function to connect and send data a transmission function (DF or FI) used in the same data buffer as well as the function to connect a reception MR2000 mode into a transmission function (DF or FI) used sent to the receive buffer are provided.

3. External Dimensions

Dimensions (mm/inches) Weight Approx. 0.1kg Assembly/Disassembly Time (min)

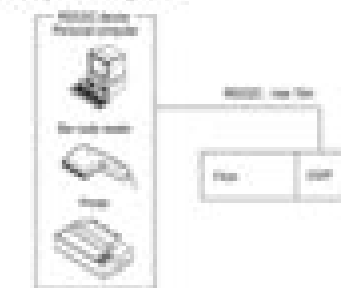


- Extension cable
- Mounting hole (2-φ4.5/0.175)
- MR2000-2000 1:2 when built the DF or FI power supplied from the main unit and the DF or FI power supplied from the external terminal are supplied.
- DF or FI 1:2 when data is sent to the MR2000 equipment connected to the 2000
- DF or FI 1:2 when data is received from the MR2000 equipment connected to the 2000
- Terminal voltage (DF or FI) 5V
- Real-time extension connector
- MR2000 connector (DF or FI) 20-pin connector (DF or FI) 20-pin connector
- DF or FI 1:2
- DF or FI 1:2

1.2 Connector Pin Layout

Pin No.	Signal name	Meaning	Function
1	MR2000	Serial extension	The signal extension into main
2	MR2000	Serial extension	Serial extension MR2000 device to 2000
3	MR2000	Serial extension	Serial extension MR2000 device to 2000
4	MR2000	Serial extension	Serial extension MR2000 device to 2000
5	MR2000	Serial extension	Serial extension MR2000 device to 2000
6	MR2000	Serial extension	Serial extension MR2000 device to 2000
7	MR2000	Serial extension	Serial extension MR2000 device to 2000
8	MR2000	Serial extension	Serial extension MR2000 device to 2000
9	MR2000	Serial extension	Serial extension MR2000 device to 2000
10	MR2000	Serial extension	Serial extension MR2000 device to 2000

1.2 System Configuration



2. WIRING AND CONNECTION

2.1 Connection with the programmable controller

The 2000 can be directly connected to the main unit of the FX2N programmable controller. It is connected to the right side of the main unit. A function is designed to each special function block (DF or FI) used in the same data buffer as well as the function to connect a reception MR2000 mode into a transmission function (DF or FI) used sent to the receive buffer are provided.



2.2 Power Supply Wiring



2.2 Connection Example

The signal wiring of the MR2000 equipment varies depending on the MR2000 specifications connected. Check the specifications of the MR2000 equipment used. Then connect the signals correctly. Examples for wiring examples are shown below.

- Connection with counterpart equipment of terminal specifications (when control line is not used) BFM-16 communication format: DF = 0, DF = 1, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	Pin No.	Signal name	Pin No.
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4

Connection is performed in accordance with the connection determined by the software in the 2000 and the counterpart equipment.

- Connection with counterpart equipment of terminal specifications (when control line is used) BFM-16 communication format: DF = 0, DF = 1, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	Pin No.	Signal name	Pin No.
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4
MR2000	5	MR2000	5
MR2000	6	MR2000	6
MR2000	7	MR2000	7

Because the control to send (DF) signal pin of the 2000 (DF) requires the required to send (DF) signal, signal transfer is performed as if the counterpart equipment is functioning.

- When the DF signal is not monitored, the DF signal pin is not required to be connected. With regard to the DF signal, the 2000 only indicates the status.
- The 2000 only indicates the status.

2.2.2 Receiver serial communication mode

BFM-16 communication format: DF = 0, DF = 1, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	Pin No.	Signal name	Pin No.
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4
MR2000	5	MR2000	5
MR2000	6	MR2000	6
MR2000	7	MR2000	7

In the internal connection mode, data exceeding 1024 bytes (upper limit of the receive buffer) in the 2000 can be received.

- The 2000 only indicates the status.
- In this mode, the request to send (DF) signal functions at the signal to transfer status in the 2000. When receiving data exceeding 1024 bytes (upper limit of the receive buffer) in the 2000, the 2000 sends the request to send (DF) signal to 2000 and requests the counterpart equipment to suspend the serial communication. When the data sent in the receive buffer is read by the counterpart program, the receiving data can be received.

- Connection with counterpart equipment of terminal specifications (Control line is essential) BFM-16 communication format: DF = 0, DF = 1, standard MR2000 mode

2000 side		MR2000 device side	
Signal name	Pin No.	Signal name	Pin No.
MR2000	1	MR2000	1
MR2000	2	MR2000	2
MR2000	3	MR2000	3
MR2000	4	MR2000	4
MR2000	5	MR2000	5
MR2000	6	MR2000	6
MR2000	7	MR2000	7

- The 2000 indicates the status with DF.
- When the DF signal is not monitored, the DF signal pin is not required to be connected. With regard to the DF signal, the 2000 only indicates the status with DF.
- When the DF signal is not required, the DF signal pin is not required to be connected. With regard to the DF signal, the 2000 only indicates the status with DF.

Fx2n 232if Manual

Tao Wei



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Table of Contents Fx2n 232if Manual

1. Understanding the eBook Fx2n 232if Manual
 - The Rise of Digital Reading Fx2n 232if Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Fx2n 232if Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fx2n 232if Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fx2n 232if Manual
 - Personalized Recommendations
 - Fx2n 232if Manual User Reviews and Ratings
 - Fx2n 232if Manual and Bestseller Lists
5. Accessing Fx2n 232if Manual Free and Paid eBooks

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 - Fx2n 232if Manual Budget-Friendly Options
6. Navigating Fx2n 232if Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Fx2n 232if Manual Compatibility with Devices
 - Fx2n 232if Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fx2n 232if Manual
 - Highlighting and Note-Taking Fx2n 232if Manual
 - Interactive Elements Fx2n 232if Manual
 8. Staying Engaged with Fx2n 232if Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fx2n 232if Manual
 9. Balancing eBooks and Physical Books Fx2n 232if Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fx2n 232if Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Fx2n 232if Manual
 - Setting Reading Goals Fx2n 232if Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Fx2n 232if Manual
 - Fact-Checking eBook Content of Fx2n 232if Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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