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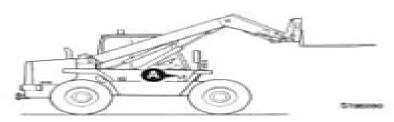
Fuel System (continued)

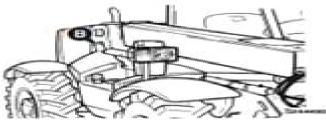
Filling the Tunk

At the end of every working day, remove cap A and fill the tank with the correct type of fuel. This will prevent overnight condensation from developing in the fuel.

We recommend that you lock the fuel cap to prevent theft and tampering.

On machines from serial number 279001 the filler cap B is the lockable type.





Cleaning the Lift Pump Gauze Machines with "A" Series Engines

The lift pump is located on the left hand side of the engine.

Open the Engine Cover.

Note: Later Machines are fitted with a different lift pump, go to step 4.

- Unscrew bolt A. Lift off the cap B, sealing ring C and gauze D. Wash the gauze with clean fuel and a soft bough.
- 3 Place the gauze D into the pump; make sure the larger hole in the gauze fits over the pipe in the pump. Fit a new sealing ring C, then install the cap B. Fit a new sealing ring E to the bolt A. Fit and tighten the bolt. Check for leaks.

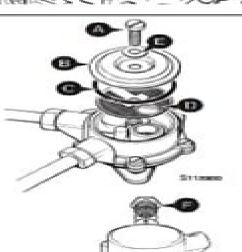
Note: Over-tightening bolt A could distort smal G. Tighten the bolt only enough to seal the joint.

- 4 On later machines the filter gauze is fitted to the suction side of the pump. Remove union F and clean the gauze with clean had and a soft brush.
- 5 Fit gauss and union F and tighten. Check for leaks.

Note: Take care not to over tighten the union F.

A CAUTION

Running the engine with air in the system could damage the fuel injection pump. After maintenance, remove air from the system. 2-3-51





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