Torque Values

FASTENER Sprocket, final drive, rear	TORQUE VALUE		NOTES
	22-26 ft-fbs	30-35 N·m	3.5 REAR WHEEL, Assemble
Switch housing (RHCM) screws	35-44 in-lbs	4-5 N-m	7.6 RIGHT HAND CONTROL MODULE (RHCM), Install
Switch housing (LHCM) screws.	35-44 in-lbs	4-5 N·m	7.5 LEFT HAND CONTROL MODULE (LHCM), Install
TCU bracket to power receptacle bracket	44-62 in-lbs	5-7 N·m	7.18 TELEMETRY CONTROL UNIT (TCU), Remove and Install: TCU Bracket
TCU to bracket screws	40-49 in-lbs	4.5-5.5 N·m	7.18 TELEMETRY CONTROL UNIT (TCU), Remove and Install: TCU
Tail lamp screw	71-89 in-lbs	8-10 N-m	7.12 TAIL LAMP, Install
Tail section screws	15-18 ft-lbs	20-24 N·m	3.36 TAIL SECTION, Install
Tensioner screw	40-44 ft-lbs	54-60 N·m	2.12 INSPECT AND ADJUST DRIVE BELT AND SPROCKETS, Adjust Belt
Transmission rear cover plug	22-26 ft-lbs	30-35 N·m	5.14 TRANSMISSION BACK COVER, In- stall
Transmission rear cover screws	71-89 in-lbs	8-10 N·m	5.14 TRANSMISSION BACK COVER, In- stell
Transmission side cover screws	71-89 In-lbs	8-10 N·m	5.13 TRANSMISSION SIDE COVER, In- stall
Transmission sprocket lock plate screws	71-89 in-lbs	8-10 N·m	5.12 TRANSMISSION SPROCKET, Install
Transmission sprocket screw	43-47 ft-lbs	58-64 N·m	5.12 TRANSMISSION SPROCKET, Install
Turn signal, front, screw	71-89 in-lbs	8-10 N·m	7.10 FRONT TURN SIGNAL LAMPS, In- stell
Turn signal, rear, alignment screw	16-19 in-lbs	1.8-2.2 N·m	7.11 REAR TURN SIGNAL LAMPS, Install
Turn signal, rear, screw	71-89 in-lbs	8-10 N·m	7.11 REAR TURN SIGNAL LAMPS; Install
USB-C nut	7.3-9.1 in-lbs	0.83-1.03 N·m	7.31 FRONT WIRE HARNESS, Install
Wire harness, main, lower caddy screws	44-62 In-lbs	5-7 N·m	7.33 MAIN WIRE HARNESS, Install
Wire harness, main, upper caddy screws	44-62 in-lbs	5-7 N·m	7.33 MAIN WIRE HARNESS, Install
Wire harness, rear, P-clamp screw	44-62 in-lbs	5-7 N·m	7.32 REAR WIRE HARNESS, Install
Wireform screw, brake line, front	44-62 In-lbs	5–7 N·m	3.20 STEERING HEAD/FORK STEM AND BRACKET ASSEMBLY, Install

Harley Evo Torque Specs

Roman Wölfel

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Table of Contents Harley Evo Torque Specs

- 1. Understanding the eBook Harley Evo Torque Specs
 - The Rise of Digital Reading Harley Evo Torque Specs
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Harley Evo Torque Specs
 - Exploring Different Genres
 - o Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Harley Evo Torque Specs
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Harley Evo Torque Specs
 - Personalized Recommendations
 - $\circ\,$ Harley Evo Torque Specs User Reviews and Ratings
 - Harley Evo Torque Specs and Bestseller Lists
- 5. Accessing Harley Evo Torque Specs Free and Paid eBooks
 - Harley Evo Torque Specs Public Domain eBooks
 - Harley Evo Torque Specs eBook Subscription Services
 - Harley Evo Torque Specs Budget-Friendly Options

- 6. Navigating Harley Evo Torque Specs eBook Formats
 - o ePub, PDF, MOBI, and More
 - Harley Evo Torque Specs Compatibility with Devices
 - Harley Evo Torque Specs Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Harley Evo Torque Specs
 - Highlighting and Note-Taking Harley Evo Torque Specs
 - Interactive Elements Harley Evo Torque Specs
- 8. Staying Engaged with Harley Evo Torque Specs
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Harley Evo Torque Specs
- 9. Balancing eBooks and Physical Books Harley Evo Torque Specs
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Harley Evo Torque Specs
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Harley Evo Torque Specs
 - Setting Reading Goals Harley Evo Torque Specs
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Harley Evo Torque Specs
 - Fact-Checking eBook Content of Harley Evo Torque Specs
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements

• Interactive and Gamified eBooks

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