

Turn relief valve plug (15) out of pump body and remove relief valve spring (16) and valve (17). Remove check valve spring cover screw (18), valve spring (19) and ball (20). Turn in adjusting screw (21). Count the turns necessary to bottom screw then remove. Bottom and turn out same number of turns when assembling. Oil pump effort (22) may be turned out of pump cover to facilitate cleaning.

To remove oil pump unit from gearcase with gearcase cover removed, remove ignition circuit breaker parts, gearcase cover screws, cover and gasket. (See "Gearcase Timing Gears") Use a right angle lock ring pliers to remove lock ring from groove in pump drive gear shaft and remove drive gear and key. Remove pump body nuts and bolts (2 and 9) and slip pump with drive shaft (11) out of gearcase. Pump is then disassembled as above.

CLEANING AND INSPECTING

Thoroughly clean all parts in cleaning solvent and blow pump body passages clear with compressed air. Inspect valves and valve seats for pitting and wear. Replace pump having worn or damaged valve seat. Inspect keys and keyways. Inspect scavenger and feed pump gear teeth for galling or cracking caused by foreign materials going through pump. Pump shafts and bearings normally last life-time of engine.

ASSEMBLING

Oil pump is assembled in reverse order of disassembly. Do not mix gears and keys - return to correct location. Oil pump gaskets should always be replaced. Use only "factory made" gaskets. Lock rings are often damaged when removing them. Install a new lock ring using a lock ring pliers when assembling pump. Make sure ring is engaged and seated in retaining groove.

Bolts and nuts must be drawn down evenly to approximately 45 in-lbs, but no more than 50 in-lbs torque. Make sure pump drive turns freely and does not bind.

This is important because the oil pump cover gasket and body gasket are made from plastic material. If overtightened, the plastic material will be squeezed out of place and eliminate pump gear side clearance which may seize and damage the pump parts.

If a leakage problem exists, disassemble pump and inspect all gasket surfaces making sure they are flat and smooth. Install new gaskets and reassemble pump, tightening four bolts and two nuts evenly to 45 to 50 in-lbs torque.

Oil hose connections have one piece band type clamps and must be replaced each time hoses are connected. Use Hose Clamp Tool, Part No. 97087-85 to squeeze clamps tight as shown in Figure 3-25.

NOTE

Certain changes were made to the oil pump during the 1973 model season requiring different parts. As an aid in identifying parts for proper assembly, consult service Bulletin No. 547.

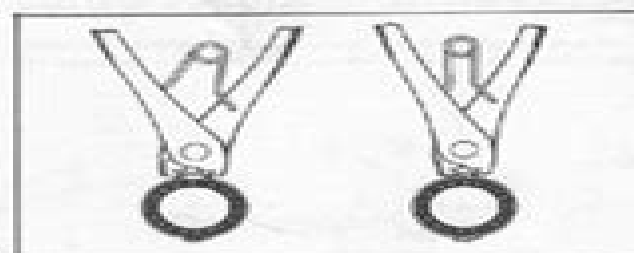


Figure 3-25. Hose Clamp Connection

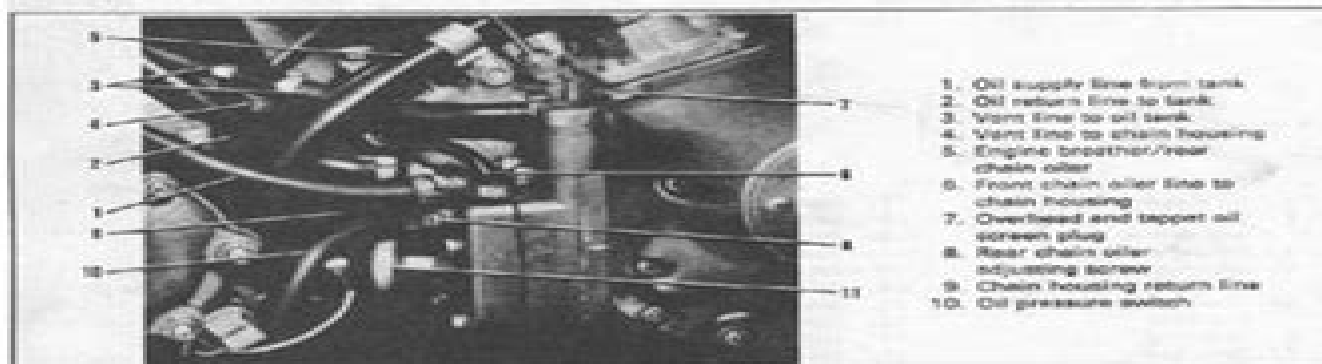


Figure 3-26. Oil Pump and Connecting Lines

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Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present Donny Petersen, 2013-02-12 In this second part of his fifth volume on Harley Davidsons motorcycles Donny Petersen who studied privately with Harley Davidson engineers shares practical knowledge and streetwise tips on the Shovelhead motorcycle Donny presents what Harley Davidson has to say through the myriad of service bulletins back in the day in everyday language He also uses his extensive practical experience to constructively critique the official line offers additional hard earned information and then shares what he does to his own bikes He provides solutions to fix the Shovelheads teething problems Harleys responses to ongoing problematic aspects of vibration as well as the aftermarkets cures tips on working with the Shovelheads carburetors and five ignitions starter and charging systems electrical switches circuit breakers and relays and best practices for lubrication as well as the progression of front forks and shocks brakes wheels and tires Written in straightforward language this guide offers step by step instructions to help all levels of enthusiasts from novices to expert mechanics In his usual forthright manner Donny makes technical issues understandable interspersing explanations with entertaining stories about the lifestyle that comes with being a Harley rider **Service Manual, 1973 to Date: Electra Glide-FL/FLH; Super Glide-FX.**

Harley-Davidson Motor Company, Catalog of Copyright Entries. Third Series Library of Congress. Copyright Office, 1978

Harley-Davidson Electra Glide and Super Glide Owners Workshop Manual Mansur Darlington, 1977-01-01

Harley-Davidson Big Twins Owners Workshop Manual Curt Choate, Tom Schauwecker, John Harold Haynes, 1999 Harley Davidson Big Twins 1970 99 Shop Manual Haynes Sftbd 8 1 4x 1 3 4 224 pgs 536 b w ill Harley-Davidson Service Manual

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Harley Davidson Big Twins built from 1936 to 1964 But owning and maintaining these tempermental machines provides endless challenges Even the most pristine restored example needs a tremendous amount of care maintenance and repair The rebuilding and restoring of these machines is not so much a defined task as a never ending process This book serves to guide owners through that process div Beginning with a practical section on understanding choosing and purchasing a classic Harley this book focuses on the nuts and bolts of classic Harley ownership Through step by step photography and thoughtful informative instruction the reader will learn how to disassemble a chassis rebuild a fork lace a wheel and paint the major parts for any restoration It also provides thorough instruction on repairing overhauling and restoring all major components such as the engine transmission and electrical system WALNECK'S CLASSIC CYCLE TRADER, OCTOBER 1998 Causey Enterprises, LLC, **WALNECK'S CLASSIC CYCLE TRADER, MARCH 2008** Causey Enterprises, LLC, WALNECK'S CLASSIC CYCLE TRADER, NOVEMBER 2008 Causey Enterprises, LLC, **Cycle World Magazine** ,1976-01

Harley Davidson Super Glide Service Manual Book Review: Unveiling the Magic of Language

In a digital era where connections and knowledge reign supreme, the enchanting power of language has become more apparent than ever. Its capability to stir emotions, provoke thought, and instigate transformation is really remarkable. This extraordinary book, aptly titled "**Harley Davidson Super Glide Service Manual**," written by a very acclaimed author, immerses readers in a captivating exploration of the significance of language and its profound impact on our existence. Throughout this critique, we shall delve into the book's central themes, evaluate its unique writing style, and assess its overall influence on its readership.

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